

#### North Yorkshire Council

### **A59 KEX GILL DIVERSION**

A59 Kex Gill Culvert (STR012) - Approval in Principle





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PUBLIC | WSP

PROJECT NO. 70049554

OUR REF NO. A59 KEX GILL CULVERT (STR012)

**DATE: OCTOBER 2019** 



#### North Yorkshire Council

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**WSP** 

Mount View Standard Way Business Park Northallerton DL6 2YD

WSP.com



### **QUALITY CONTROL**

Issue/revision	P01	P02	P03	P04
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#### INTRODUCTION

The A59 provides a key strategic east-west connection in North Yorkshire, linking Harrogate and Skipton. There is a long history of landslips around this location. These landslips deposit material onto the road leading to unpredictable closures of the A59. Analysis of existing geotechnical information indicates that the primary cause of these landslips is heavy rainfall, coupled with relatively unstable land on the hillside slopes, leading to earthwork failures.

Various studies, site investigations, consultation events and the production of reports, such as the Option Appraisal Report, have resulted in the determination of the preferred new A59 road realignment. A detailed design of this preferred realignment is now being developed.

To accommodate the proposed A59 alignment, 8 new culverts shall be required. The new culverts will be used to carry existing watercourses beneath the proposed A59 road. This AIP document, prepared in accordance with BD2/12 Technical Approval of Highway Bridges, relates to the design of the new A59 Kex Gill Culvert (STR012) on the A59 Kex Gill diversion road (CH6095).

#### 1. HIGHWAYS DETAILS

#### 1.1. TYPE OF HIGHWAY

The proposed A59 diversion at the location of the proposed culvert (CH6095) is a rural all-purpose single carriageway road (S2) in accordance with TD27/05 with the following features:

- Eastbound/Westbound hardstrip = 1.0m
- Eastbound lane = 3.65m
- Westbound lane = 3.65m
- Eastbound/Westbound verges = Varies

The existing A59 road (which is proposed to be converted into a 3m bridleway as part of the scheme) crosses over the culvert at the southern end.

#### 1.2. PERMITTED TRAFFIC SPEED

A59 section over the structure – 60mph (96kph).

#### 1.3. EXISTING RESTRICTIONS

Not Applicable.

#### 2. SITE DETAILS

#### 2.1. OBSTACLE CROSSED

The proposed A59 Kex Gill Culvert (STR012) carries water from overland flows beneath the proposed A59 diversion alignment and bridleway at CH6095 and outfalls into Hall Beck watercourse channel, refer to location plan in Appendix B.

#### 3. PROPOSED STRUCTURE

#### 3.1. DESCRIPTION OF STRUCTURE AND DESIGN WORKING LIFE

The proposed structure covered by this AIP includes:

A59 Kex Gill Culvert (STR012)

The culvert shall comprise a proprietary precast concrete pipe with a suitable bedding, backing and surround material with precast concrete headwall units at each end.

A proprietary timber post and 4 rail fence (in accordance with MCHW) shall be installed along the top of the northern headwall unit. At the south end of the structure, the existing drystone wall shall be demolished and then re-instated along the top of the southern headwall unit. This is to prevent falls from height into the watercourse during maintenance-based activities.

To satisfy heritage requirements, consideration shall be given to facing the culvert entrance headwall units with locally sourced stone blockwork. This natural stone face finish will enhance the aesthetic appearance of the structure and the integration with the surrounding rural environment. Refer to Appendix C for general arrangement of the proposed culvert.

In accordance with Table A.1 of BD100/16, the design working life of the structure will be 120 years (Category 5). Replacement structural parts will have a design working life of up to 50 years (Category 2).

#### 3.2. STRUCTURAL TYPE

The proposed structure is a proprietary precast concrete pipe (rigid classification) within a suitable bedding, backing and surround material with precast concrete headwall units at the elevations.

The precast concrete headwall units shall comprise a concrete headwall, wingwalls and apron.

#### 3.3. FOUNDATION TYPE

Pipe bedding, backing and surround to be selected in accordance with Advice Note HA40 (Determination of pipe and bedding combinations for drainage works).

The proposed fill cover depth above the pipe structure varies with a minimum of 0.6m (over the bridleway section) and maximum of 4.5m (over the carriageway section).

Spread footing foundations shall be provided for the precast concrete headwall units.

#### 3.4. SPAN ARRANGEMENTS

The precast concrete pipe shall have an internal diameter of 0.9m.

The approximate total length of the structure shall be 51.5m. The headwall wingwalls shall be splayed with height/lengths to suit final embankment slope profiles.

#### 3.5. ARTICULATION ARRANGEMENTS

The pipe culvert shall be formed from multiple precast concrete pipes segments of a prescribed length positioned end to end. At the joint interface will be a socket and spigot connection comprising an elastomeric seal that complies with the requirements of BS EN 1916 and BS 5911-1. It is anticipated these joints shall comprise a standard integral sealing ring detail common for most UK concrete pipes.

The precast concrete headwall units at each end shall be independent of the culvert with a hole cut out to receive the concrete pipe. Interface between the headwall and the pipe shall be sealed with a proprietary elastomeric sealant.

The structure shall run in the North – South direction with a skew angle of approximately 6° to the proposed A59 road alignment.

#### 3.6. CLASSES AND LEVELS

#### 3.6.1 CONSEQUENCE CLASS

The whole structure shall be consequence class CC2 in accordance with Table A.2 of BD100/16.

#### 3.6.2 RELIABILITY CLASS

The whole structure shall be reliability class RC2 in accordance with Table A.2 of BD100/16.

#### 3.6.3 INSPECTION LEVEL

The structure shall have an Inspection Level IL2 in accordance with Table A.2 of BD100/16.

#### 3.7. ROAD RESTRAINT SYSTEMS REQUIREMENTS

A VRS with containment class N2 will be provided to the verges of the proposed A59 road alignment.

A proprietary timber post and 4 rail fence (in accordance with MCHW) shall be installed along the top of the northern headwall unit. At the south end of the structure, the existing drystone wall shall be demolished and then re-instated along the top of the southern headwall unit. This is to prevent falls from height into the watercourse during maintenance-based activities.

## 3.8. PROPOSED ARRANGEMENTS FOR FUTURE MAINTENANCE AND INSPECTION

#### 3.8.1 TRAFFIC MANAGEMENT

It is unlikely traffic management will be required to access the northern end of the culvert structure since it is set back away from the A59 carriageway and the northern headwall can be accessed from the re-aligned Hall Lane road. Where traffic management is necessary then it will take the form of temporary single lane closure of the A59 carriageway.

Access to the southern end of the culvert structure may be permitted via the bridleway access track. The track is proposed to have numerous passing points along its length (at circa 100m intervals) one of which could be used to accommodate parking for maintenance personnel.

### 3.8.2 ARRANGEMENTS FOR FUTURE MAINTENANCE AND INSPECTION OF STRUCTURE. ACCESS ARRANGEMENTS TO STRUCTURE

The proposed pipe culvert has an internal diameter of 900mm and is therefore considered too small to permit man access. Inspection to the inside of the culvert may be carried out via CCTV surveys when water levels are sufficiently low.

Inspection of the headwalls at either end of the structure may be carried out on foot.

#### 3.9. ENVIRONMENT AND SUSTAINABILITY

Prior to construction, a construction environment management plan (CEMP) will be produced detailing methods to minimise the impact of the proposed structure. The CEMP will contain the following information (but not limited to):

- Careful planning of the construction sequence in consultation of hydraulic/drainage engineers to minimise disruption to the existing Hall Beck watercourse.
- Strategy to control construction noise, vibration, lighting and egress of mud and dust.
- A plan to prevent discharge of contaminated drainage into groundwater.
- Facilities for the storage of oils, fuels or chemicals.
- Methods to minimise waste and re-use onsite materials within requirements of the specification and use of materials which can be ultimately recycled.

To reduce environmental impact and improve sustainability, a proprietary precast concrete pipe/headwall system has been proposed to reduce the amount of on-site works and speed up the construction.

#### 3.10. DURABILITY, MATERIALS AND FINISHES

#### 3.10.1 MATERIALS

Refer to the table below for material information:

TABLE 1: Material Information		
Proposed A59 Kex Gill Culvert (STR012)		
Structural Concrete: Headwall units	Minimum strength Class C40/50 (in accordance with series 1700 of MCHW).	
Standard Concrete Pipe DN900	Standard Circular Pipe to be in accordance with BS EN 1916 and BS 5911-1 to class 120.	
	The diameter of the pipe is such that it will be reinforced, therefore a factor of safety (Fse) of 1.5 shall be applied in the design.	
Blinding Concrete	FND2 designated concrete in accordance with BS 8500-1:2015+A2:2019.	
Steel Reinforcement (headwalls)	Grade 500B to BS4449:2005.	
Waterproofing (headwall units)	All structure buried surfaces shall be coated with two coats of bituminous paint (in accordance with series 2000 of MCHW) for below ground concrete structures.	
Safety Barrier (at A59 verge level)	N2 containment steel safety barrier.	
Fence (Topside of northern headwall)	Timber post and 4 rail fence (in accordance with series 300 of MCHW).	
Structural Backfill (headwalls)	Class 6N/6P (in accordance with series 600 of MCHW)	
	Minimum effective angle of friction $\phi' = 35^{\circ}$ , and effective cohesion c' = 0.	
Bedding, backfill and surround material to the pipe	Pipe system shall be installed in accordance with the appropriate pipe and bedding combination given in Advice Note HA40. Bedding, backfill and surround materials shall be in accordance with clause 503 and Clause 505 of the Specification for Highway Works.	
Stone Wall Facing	Locally sourced gritstone/sandstone blockwork.	
Stone wall (to topside of southern headwalls & wingwalls)	Specification requirements shall be confirmed during detail design.	
Mortar for stonework	Mortared joints shall be high durability i.e. 1 part cement: 0.5 part lime: 4.5 parts sand: M6 designation mortar class (ii) to BS EN 1996-1-1:2005+A1:2012, modified by the UK National Annex and BS 5628 Part 1. A proportion of sharp sand shall also be included.	

#### 3.10.2 EXPOSURE CLASSES FOR REINFORCED CONCRETE

All concrete exposure class designations shall be in accordance with BS 8500-1 and BS EN 206-1, see table below. The class designations ignore conservatively ignore surface protection provided by stone facing etc.

TABLE 2: Concrete Exposure Classes				
Concrete Surface	хс	XD	XF	Comment(s)
All internal faces of the pipe culvert	XC3/4	XD2	XF2	<ul> <li>Concrete surfaces sheltered from, or exposed to, direct rain.</li> <li>Concrete surfaces exposed to alternate wetting and drying.</li> <li>Concrete surfaces exposed to de-icing salts directly/indirectly.</li> </ul>
Buried faces of pipe culvert & headwalls less than 1m below carriageway level	XC2	XD3	XF2	<ul> <li>Concrete buried in non-aggressive soil.</li> <li>Concrete surfaces exposed to de-icing salts directly/indirectly.</li> </ul>
Buried faces of pipe culvert & headwalls more than 1m below carriageway level	XC2	XD2	XF2	<ul> <li>Concrete buried in non-aggressive soil.</li> <li>Concrete surfaces exposed to de-icing salts directly/indirectly.</li> </ul>
Exposed faces of the pipe culvert & headwalls	XC3/4	XD3	XF4	<ul> <li>Concrete surfaces exposed to alternate wetting and drying.</li> <li>Concrete surfaces within 10m of the carriageway.</li> <li>Concrete surfaces subjected to frequent splashing with water containing de-icing agents and exposed to freezing.</li> </ul>

Note: The specified cover to all buried concrete within the ground shall satisfy the ground condition classification to be confirmed upon completion of the GDR (refer to section 6).

#### 3.10.3 CONCRETE FINISHES

Surface finish to the concrete pipe culvert shall be in accordance with the requirements of clause 5.3 of BS 5911-1. Surface finish requirements for the precast concrete headwall units shall be as per table 3 below:

TABLE 3: Concrete Finishes (headwall units)	
F1	All formed buried faces
F2	All formed faces to receive stone cladding
F4	All formed exposed faces
U1	All unformed buried faces
U3	All unformed exposed faces

#### 3.10.4 DRAINAGE OF STRUCTURE

Weepholes are to be provided to the wingwalls, with a filter medium placed directly behind them to prevent backfill material loss. This shall assist in relieving the build-up of pore water pressures.

## 3.11. RISKS AND HAZARDS CONSIDERED FOR DESIGN, EXECUTION, MAINTENANCE AND DEMOLITION. CONSULTATIONS WITH AND/OR AGREEMENT FROM CDM CO-ORDINATOR

The Principal Designer will review the hazards and associated risks documented within the Designer's Risk Assessment contained within the pre-construction H&S file and documented on the relevant drawings as per CDM 2015.

Refer to the Designer's Risk Assessment in Appendix E for details of risks considered to date.

# 3.12. ESTIMATED COST OF PROPOSED STRUCTURE TOGETHER WITH OTHER STRUCTURAL FORMS CONSIDERED (INCLUDING WHERE APPROPRIATE PROPRIETARY MANUFACTURED STRUCTURE), AND THE REASONS FOR THEIR REJECTION (INCLUDING COMPARATIVE WHOLE LIFE COSTS WITH DATES OF ESTIMATES)

Details of the various structural forms considered are discussed in A59 Kex Gill Diversion – Culverts Feasibility Report dated September 2019. Refer to Appendix F.

The limited size meant the preferred solution readily inclined toward a simple proprietary precast concrete pipe culvert. This would provide a cost-effective solution that is easy to build with reduce risk of delays to the programme.

#### 3.13. PROPOSED ARRANGEMENTS FOR CONSTRUCTION

#### 3.13.1 CONSTRUCTION OF STRUCTURE

The final construction sequence shall be confirmed by the Principal Contractor. The design and installation of all temporary works to facilitate construction of the culvert will be the responsibility of the Principal contractor. The following construction sequence is assumed:

- 1. Set up site compound.
- 2. Install temporary works to support excavation up to bottom of the existing A59 Road embankment.
- 3. Excavate to formation level of pipe culvert and northern headwall.
- 4. Install precast concrete pipe culvert segments up to edge of existing A59 road embankment.
- 5. Install northern headwall.
- 6. Install drainage ditch linking to Hall Beck watercourse channel.
- 7. Backfill partly installed structure in a staged manner.
- 8. Construct new embankment and A59 carriageway.
- 9. Install timber fencing to the north headwall.
- 10. Install VRS to the new A59 verges.
- 11. Close the existing A59 and transfer traffic to newly constructed A59 highway.
- 12. Remove existing A59 carriageway and excavate embankment to formation level of pipe culvert and southern headwall.
- 13. Install remainder of precast concrete pipe culvert segments.
- 14. Install southern headwall.
- 15. Install drainage ditches linking into upstream of culvert (southern end).
- 16. Backfill remainder of structure in a staged manner.
- 17. Re-instate existing embankment to form the proposed bridleway access track.
- 18. Install drystone wall to southern headwall.

#### 3.13.2 TRAFFIC MANAGEMENT

Temporary traffic management for construction of the A59 Kex Gill Culvert (STR012) shall be assessed by the Principal Contractor prior to commencement of the works.

Most of the proposed culvert is located offline from the existing A59 and therefore, it is anticipated traffic shall be maintained on the existing route as much as reasonably practical during the works. Once the northern section of the culvert and new A59 carriageway is constructed, traffic will be transferred from the existing A59 Road to the new alignment to enable construction of the southern section of the culvert.

#### 3.13.3 SERVICE DIVERSIONS

The following existing services are located within the vicinity of the proposed A59 Kex Gill Culvert (STR012):

Underneath existing A59: Buried Telecom Cable.

Details of existing service(s) to be diverted or newly proposed services routed in the vicinity. It will be the responsibility of the Principal Contractor to identify the location of all existing statutory undertaker's services which could be affected. A comprehensive utility search will be carried out and confirmed prior to construction.

#### 3.13.4 INTERFACE WITH EXISTING STRUCTURES

Not applicable.

#### 4. DESIGN CRITERIA

#### 4.1. ACTIONS

#### 4.1.1 PERMANENT ACTIONS

Materials densities and load factors shall be in accordance with BS EN 1990 and BS EN 1991-1-1. Selected values of material densities are shown below:

TABLE 4: Material Densities (KN/m³)		
Unhardened Normal Weight Reinforced Concrete	26	
Hardened Normal Weight Reinforced Concrete	25	
Road Surfacing (hot rolled asphalt)	23	
Normal Fill	18	
6N/P Backfill	20	
Steel	77	

#### 4.1.2 SNOW, WIND AND THERMAL ACTIONS

Not Applicable

### 4.1.3 ACTIONS RELATING TO NORMAL TRAFFIC UNDER AW REGULATIONS AND C & U REGULATIONS

The new A59 route is designed to sustain Load models LM1 – LM4 in accordance with BS EN 1991-2 modified by the UK National Annex.

It is important to note the vehicle load applied in the design of the pipe shall be in accordance with BS EN 1295-1:1997. Further guidance in BS 9295:2010 Clause 4.4 indicate this loading is more conservative then the loading derived based on the newer standard.

In accordance with BS EN 1295-1:1997 and BS 9295:2010 (Figure 4) the applied traffic loading used in the design is assumed to be categorised as MAIN ROAD loading which is equivalent to 8x112.5kN wheel loads which include an impact factor of 1.3. This load is applied as a pressure at the pipe crown to give a resultant load that is relative to the depth/distance from the wheel loading.

#### 4.1.4 ACTIONS RELATING TO GENERAL ORDER TRAFFIC UNDER STGO REGULATIONS

The new A59 route is designed to sustain Load model LM3 in the form of SV80 & SV100 (Principal Roads) in accordance with BS EN 1991-2 modified by the UK National Annex and Table A.3 of BD100/16.

It is important to note the vehicle load applied in the design of the pipe shall be in accordance with BS EN 1295-1:1997. Further guidance in BS 9295:2010 Clause 4.4 indicate this loading is more conservative then the loading derived based on the newer standard.

#### 4.1.5 FOOTWAY OR FOOTBRIDGE VARIABLE ACTIONS

Not applicable. Bridleway section over the pipe shall be conservatively designed to sustain traffic loading.

## 4.1.6 ACTIONS RELATING TO SPECIAL ORDER TRAFFIC, PROVISION FOR EXCEPTIONAL ABNORMAL INDIVISIBLE LOADS INCLUDING LOCATION OF VEHICLE TRACK ON DECK CROSS-SECTION

Not applicable.

#### 4.1.7 ACCIDENTAL ACTIONS

Not applicable.

#### 4.1.8 ACTIONS DURING CONSTRUCTION

The structure shall be designed for the actions in various temporary conditions taking into account changes in force distribution during the construction sequence. It is not envisaged that any unusual execution actions will occur during the construction phase.

#### 4.1.9 ANY SPECIAL ACTION NOT COVERED ABOVE

BD100/16, Clause A.13 states: As the whole of the UK is considered to be an area of very low seismicity, the provision of BS EN 1998 need not apply unless otherwise specified by the TAA.

# 4.2. HEAVY OR HIGH LOAD ROUTE REQUIREMENTS AND ARRANGEMENTS BEING MADE TO PRESERVE THE ROUTE, INCLUDING ANY PROVISION FOR FUTURE HEAVIER LOADS OR FUTURE WIDENING

Not applicable.

#### 4.3. MINIMUM HEADROOM PROVIDED

Approximate sizing of the proposed culvert has been based on outcome of the flood/drainage model analysis. The design assumes a 100year flood return period including a 50% climate change allowance in line with guidance given in LA 113: Road Drainage and the Water Environment.

## 4.4. AUTHORITIES CONSULTED AND ANY SPECIAL CONDITIONS REQUIRED

TABLE 5: Consultation Record	
AUTHORITY/STAKEHOLDER	SPECIAL CONDITIONS REQUIRED
North Yorkshire Council (NYC)	None to date.
Statutory Undertakers	None to date.

## 4.5. STANDARDS AND DOCUMENTS LISTED IN THE TECHNICAL APPROVAL SCHEDULE

Refer to Appendix A.

## 4.6. PROPOSED DEPARTURES RELATING TO DEPARTURES FROM STANDARDS GIVEN IN 4.5

None.

## 4.7. PROPOSED DEPARTURES RELATING TO METHODS FOR DEALING WITH ASPECTS NOT COVERED BY STANDARDS IN 4.5

None.

#### 5. STRUCTURAL ANALYSIS

## 5.1. METHODS OF ANALYSIS PROPOSED FOR SUPERSTRUCTURE, SUBSTRUCTURE AND FOUNDATIONS

The concrete pipe (including bedding, backing and surround) shall be designed in accordance with the method and principles set out in BD 82/00 (Design of Buried Rigid Pipes), BS EN 1295-1 (Structural Design of Buried Pipelines under various conditions of loading – general requirements) & BS 9295 (Guide to the structural design of buried pipelines).

The concrete pipe complete with bedding and backing shall be designed to sustain the following forces:

- Weight of overlying fill, including any local surcharge.
- Soil pressures transmitted to the pipe from the surface loads i.e. traffic load.
- Supporting reaction below the pipe.

The 900mm diameter concrete pipe shall be classified as rigid (Table 1 of BS 9295) with strength class 120 (clause 5.6.1 of BS 5911-1) with a minimum crushing load resistance of 108KN/m (Table 8 of BS 5911-1).

The minimum factor of safety value to be used shall be 1.5 (Table NA.5 of BS EN 1295-1) on the basis the pipe shall be reinforced. The proposed fill cover depth above the pipe structure varies with a minimum 0.6m (over the bridleway) and maximum of 4.5m (over the carriageway).

The bedding class shall be determined using MAIN loading (Table B.2 of BS 9295).

The independent headwall units shall be analysed as free cantilevers modelled as 2D plane frames on a unit width basis using MIDAS Civil or equivalent linear elastic software and designed using a hand calculation.

All structure elements and temporary works will be designed to limit state philosophy at both ULS and SLS in accordance with Eurocodes using linear elastic methods. The soil has inherent stiffness and will resist deformation as defined by its modulus of sub-grade reaction. Therefore, springs can be applied to the structural model to represent the sub-grade reaction in the vertical direction. Ground investigation, testing and soil capacity, will be designed to limit state philosophy in accordance with Eurocodes.

Early thermal cracking will be controlled in accordance with CIRIA Document C766: Control of cracking caused by restrained deformation in concrete.

### 5.2. DESCRIPTION AND DIAGRAM OF IDEALISED STRUCTURE TO BE USED FOR ANALYSIS

The structural design of the pipe is based on a rigid classification in accordance with BS 9295:2010. Rigid pipe material experiences a small deflection on loading, which is too small to develop any lateral earth pressures. Load is taken by the pipeline and bending moments

are developed in the pipe walls. Rigid pipes also attract amplified backfill load upon burial and obtain a reaction from their bedding response.

Analysis of the headwall will be carried out using a 2-dimensional plane frame model using appropriate analysis software.

Refer to Appendix D for the idealised diagram for the concrete pipe and headwall design.

## 5.3. ASSUMPTIONS INTENDED FOR CALCULATION OF STRUCTURAL ELEMENT STIFFNESS

For the ultimate limit state analysis, gross uncracked sections properties shall be used for all concrete elements of the structure.

## 5.4. PROPOSED RANGE OF SOIL PARAMETERS TO BE USED IN THE DESIGN OF EARTH RETAINING ELEMENTS

Lateral earth pressures acting on the structure shall be in accordance with document PD6694-1:2011: Recommendation for the design of structures subject to traffic loading to BS EN 1997-1:2004, using directly determined values of earth pressure coefficients present in Annex B of the document for Class 6N backfill.

#### 6. GEOTECHNICAL CONDITIONS

## 6.1. ACCEPTANCE OF RECOMMENDATIONS OF THE GEOTECHNICAL DESIGN REPORT TO BE USED IN THE DESIGN AND REASONS FOR ANY PROPOSED CHANGES

A combined Ground Investigation and Geotechnical Design Report was prepared in March 2020 ("A59 Kex Gill Diversion Geotechnical Report" Ref. 70049554-001) which summarises the findings of 3No. phases of ground investigation and the geotechnical design undertaken to date.

Additional ground investigation is proposed to supplement the information above, e.g. in areas where access was constrained by soft ground/dense woodland and where structure alignments have since altered. This is due to be completed in May 2023.

## 6.2. SUMMARY OF DESIGN FOR HIGHWAY STRUCTURE IN THE GEOTECHNICAL DESIGN REPORT

Limited draft information is currently available from the additional ground investigation relating to this structure and has been used to inform the underlying ground conditions. This shall be reviewed once the final factual data has been received.

The ground conditions are anticipated to comprise:

Alluvium – soft to stiff sandy, slightly gravelly clay with a low to medium cobble content. Thicknesses are recorded up to 6.0m.

Mudstone – Extremely weak to weak laminated to thinly bedded highly fractured.

Sandstone – Very weak to medium strong laminated to thickly bedded with discontinuities and occasional joints.

The Geotechnical Report recommends the pipe culvert be founded on a granular bedding with the headwalls on shallow foundations. The structure is to be founded within the base of the proposed earthwork and thus in close proximity to existing ground level i.e. alluvium material. Ground improvement for the earthwork construction is proposed in this area and is anticipated to take the form of band drains and/or over excavation of the earthwork formation level and replacement with granular fill. For the band drain option, a design bearing resistance for the box structure is anticipated to be approximately 75kPa. (Design Approach 1, Combination 2). This value is based on the assumption that horizontal loading is no greater than 50% of the vertical force. A bearing resistance assessment should be undertaken once the ground improvement proposals and extent are known, the loadings for the box structure and wing walls are known and supplementary ground investigation information is fully available.

## 6.3. DIFFERENTIAL SETTLEMENT TO BE ALLOWED FOR IN THE DESIGN OF THE STRUCTURE

The precast concrete pipe structure (and corresponding headwalls) are expected to be founded within close proximity to the alluvial material. Given the anticipated imposed loading

from the structure, the anticipated total and differential settlement of the culvert is expected to be minimal and should be limited to 50mm and 25mm respectively.

# 6.4. IF THE GEOTECHNICAL DESIGN REPORT IS NOT YET AVAILABLE, STATE WHEN THE RESULTS ARE EXPECTED AND LIST THE SOURCES OF INFORMATION USED TO JUSTIFY THE PRELIMINARY CHOICE OF FOUNDATIONS

Based on the information available as reported within the Geotechnical Report, the precast concrete pipe culvert is anticipated to be founded on a granular bedding with the headwalls on shallow foundations. This shall be reviewed once details of the supplementary ground investigation become available, expected May 2023.

#### 7. CHECK

#### 7.1. PROPOSED CATEGORY AND DESIGN SUPERVISION LEVEL

The whole structure is classed as Category 1.

This indicates design supervision level DSL2 (Normal Supervision – checking by different persons than those originally responsible and in accordance with the procedure of the organisation) in accordance with Table A.2 of BD100/16.

#### 7.2. IF CATEGORY 3, NAME OF PROPOSED INDEPENDENT CHECKER

Not Applicable.

# 7.3. ERECTION PROPOSALS OR TEMPORARY WORKS FOR WHICH TYPES S AND P PROPOSALS WILL BE REQUIRED, LISTING STRUCTURAL PARTS OF THE PERMANENT STRUCTURE AFFECTED WITH REASONS

All associated temporary works are to be Type S in accordance with cl. 4.2 of BD2/12.

Temporary access and platforms may be required to allow for the use of heavy plant and machinery (cranes & excavators). Local roads, culverts and bridge network will need to be capable of taking loads from vehicles associated with construction activities otherwise strengthening works may be required.

Preliminary list of temporary works to construct the A59 Kex Gill Culvert (STR012) include:

- Installation of temporary crane platforms and ramps.
- Installation of temporary works to support existing ground during excavation works.

The Principal Designer shall be responsible for the coordination of safety critical design information, this includes temporary works.

#### 8. DRAWINGS AND DOCUMENTS

## 8.1. LIST OF DRAWINGS (INCLUDING NUMBERS) AND DOCUMENTS ACCOMPANYING THE SUBMISSION

Appendix A: List of Relevant Documents from the TAS

Appendix B: Location Plan

Appendix C: Proposed General Arrangement Drawings

Appendix D: Idealised Diagram

Appendix E: Designers Risk Assessment

Appendix F: Structure Option Feasibility

Appendix G: TAA Correspondence

#### 9. THE ABOVE IS SUBMITTED FOR ACCEPTANCE

Signed	
Name	
Position held	
Engineering Qualifications	
Name of Organisation	
Date	

## 10. THE ABOVE IS REJECTED/AGREED SUBJECT TO THE AMENDMENTS AND CONDITIONS SHOWN BELOW

Signed	
Name	
Position held	
Engineering Qualifications	
TAA	
Date	
Signed	
Name	
Position held	
Engineering Qualifications	
TAA	
Date	

## Appendix A

LIST OF RELEVANT DOCUMENTS FROM THE TAS



#### **TECHNICAL APPRAISAL SCHEDULE (TAS)** 1. STRUCTURAL EUROCODES TITLE **DOCUMENT** Tick if REFERENCE required **BSEN** Eurocode: Basis of structural design 1990:2002+A1:2005 NA to BS EN UK National Annex to Eurocode: Basis of structural 1990:2002+A1:2005 design **Eurocode 1: Actions on Structures** BS EN 1991-1-Eurocode 1: Actions on structures. General Actions. 1:2002 Densities, self-weight, imposed load for buildings NA to BS EN 1991-UK National Annex to Eurocode 1: Actions on structures. 1-1:2002 General Actions. Densities, self-weight, imposed load for buildings BS EN 1991-1-Eurocode 1: Actions on structures. General Actions. 3:2003+A1:2015 Snow loads UK National Annex to Eurocode 1: Actions on structures. NA+A2:18 to BS EN 1991-1-General Actions. Snow loads 3:2003+A1:2015 BS EN 1991-1-Eurocode 1: Actions on structures. General Actions. 4:2005+A1:2010 Wind actions NA to BS EN 1991-UK National Annex to Eurocode 1: Actions on structures. General Actions. Wind actions 1-4:2005+A1:2010 BS EN 1991-1-Eurocode 1: Actions on structures. General Actions. 5:2003 Thermal actions NA to BS EN 1991-UK National Annex to Eurocode 1: Actions on structures. 1-5:2003 General Actions. Thermal actions BS EN 1991-1-Eurocode 1: Actions on structures. General Actions. 6:2005 Actions during execution

TECHNICAL APPRAISAL SCHEDULE (TAS)				
NA to BS EN 1991- 1-6:2005	UK National Annex to Eurocode 1: Actions on structures. General Actions. Actions during execution	✓		
BS EN 1991-1- 7:2006+A1:2014	Eurocode 1: Actions on structures. General Actions. Accidental actions	✓		
NA+A1 to BS EN 1991-1- 7:2006+A1:2014	UK National Annex to Eurocode 1: Actions on structures. Part 1-7. Accidental actions	<b>√</b>		
BS EN 1991-2:2003	Eurocode 1: Actions on structures. Traffic loads on bridges	✓		
NA to BS EN 1991- 2:2003	UK National Annex to Eurocode 1: Actions on structures. Traffic loads on bridges	✓		
Eurocode 2: Design of Concrete Structures				
BS EN 1992-1- 1:2004+A1:2014	Eurocode 2: Design of concrete structures  — Part 1-1:  General rules and rules for buildings	✓		
NA + A2:2014 to BS EN 1992-1- 1:2004+A1:2014	UK National Annex to Eurocode 2: Design of concrete structures – Part 1-1: General rules and rules for buildings	<b>√</b>		
BS EN 1992-2:2005	Eurocode 2: Design of concrete structures – Part 2: Concrete bridges – Design and detailing rules	✓		
NA to BS EN 1992- 2:2005	UK National Annex to Eurocode 2: Design of concrete structure – Part 2: Concrete bridges – Design and detailing rules	<b>√</b>		
BS EN 1992-3:2006	Eurocode 2: Design of concrete structures – Part 3: Liquid retaining and containment structures			
NA to BS EN 1992- 3:2006	UK National Annex to Eurocode 2: Design of concrete structures – Part 3: Liquid retaining and containment structures			
BS EN 1992-4:2018	Eurocode 2: Design of concrete structures – Part 4: Design of fastenings for use in concrete			

TECHNICAL APPRAISAL SCHEDULE (TAS)				
NA to BS EN 1992- 4:2018	UK National Annex to Eurocode 2: Design of concrete structures – Part 4: Design of fastenings for use in concrete			
Eurocode 3: Design of Steel Structures				
BS EN 1993-1- 1:2005+A1:2014	Eurocode 3: Design of steel structures – Part 1-1 General rules and rules for buildings			
NA + A1:2014 to BS EN 1993-1- 1:2005+A1:2014	UK National Annex to Eurocode 3: Design of steel structures – Part 1-1 General rules and rules for buildings			
BS EN 1993-1- 3:2006	Eurocode 3: Design of steel structures – Part 1-3 General rules – Supplementary rules for cold-formed members and sheeting			
NA to BS EN 1993- 1-3:2006	UK National Annex to Eurocode 3: Design of steel structures – Part 1-3 Supplementary rules for cold-formed members and sheeting			
BS EN 1993-1- 4:2006	Eurocode 3: Design of steel structures – Part 1-4 General rules – Supplementary rules for stainless steels			
NA to BS EN 1993- 1-4:2006	UK National Annex to Eurocode 3: Design of steel structures – Part 1-4 Supplementary rules for stainless steels			
BS EN 1993-1- 5:2006+A1:2017	Eurocode 3: Design of steel structures – Part 1-5 Plated structural elements			
NA to BS EN 1993- 1-5:2006	UK National Annex to Eurocode 3: Design of steel structures – Part 1-5 Plated structural elements			
BS EN 1993-1- 6:2007	Eurocode 3: Design of steel structures – Part 1-6 Strength and stability of shell structures			
BS EN 1993-1- 7:2007	Eurocode 3: Design of steel structures – Part 1-7 Plated structures subject to out of plane loading			
BS EN 1993-1- 8:2005	Eurocode 3: Design of steel structures – Part 1-8 Design of joints			

TECHNICAL APPRAISAL SCHEDULE (TAS)			
NA to BS EN 1993- 1-8:2005	UK National Annex to Eurocode 3: Design of steel structures – Part 1-8 Design of joints		
BS EN 1993-1- 9:2005	Eurocode 3: Design of steel structures – Part 1-9 Fatigue		
NA to BS EN 1993- 1-9:2005	UK National Annex to Eurocode 3: Design of steel structures – Part 1-9 Fatigue		
BS EN 1993-1- 10:2005	Eurocode 3: Design of steel structures – Part 1-10 Material toughness and through-thickness properties		
NA to BS EN 1993- 1-10:2005	UK National Annex to Eurocode 3: Design of steel structures – Part 1-10 Material toughness and through thickness properties		
BS EN 1993-1- 11:2006	Eurocode 3: Design of steel structures – Part 1-11 Design of structures with tension components		
NA to BS EN 1993- 1-11:2006	UK National Annex to Eurocode 3: Design of steel structures – Part 1-11 Design of structures with tension components		
NA to BS EN 1993- 1-12:2007	UK National Annex to Eurocode 3: Design of steel structures – Part 1-12 Additional rules for the extension of EN 1993 up to steel grades S 700		
BS EN 1993-2:2006	Eurocode 3: Design of steel structures – Part 2 Steel bridges		
NA+A1:2012 to BS EN 1993-2:2006	UK National Annex to Eurocode 3: Design of steel structures – Part 2 Steel bridges		
BS EN 1993-5:2007	Eurocode 3: Design of steel structures – Part 5 Piling		
NA+A1:2012 to BS EN 1993-5:2007	UK National Annex to Eurocode 3: Design of steel structures – Part 5 Piling		
Eurocode 4: Design of Composite Steel and Concrete Structures			
BS EN 1994-1- 1:2004	Eurocode 4: Design of composite steel and concrete structures – Part 1-1 General rules and rules for buildings		

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
NA to BS EN 1994- 1-1:2004	UK National Annex to Eurocode 4: Design of composite steel and concrete structures – Part 1-1 General rules and rules for buildings		
BS EN 1994-2:2005	Eurocode 4: Design of composite steel and concrete structures – Part 2 General rules and rules for bridges		
NA to BS EN 1994- 2:2005	UK National Annex to Eurocode 4: Design of composite steel and concrete structures – Part 2 General rules and rules for bridges		
Eurocode 5: Design	of Timber Structures		
BS EN 1995-1- 1:2004+A2:2014	Eurocode 5: Design of timber structures – Part 1-1 General – common rules and rules for buildings		
NA to BS EN 1995- 1-1:2004+A1:2008	UK National Annex to Eurocode 5: Design of timber structures – Part 1-1 General – common rules and rules for buildings		
BS EN 1995-2:2004	Eurocode 5: Design of timber structures – Part 2 Bridges		
NA to BS EN 1995- 2:2004	UK National Annex to Eurocode 5: Design of timber structures – Part 2 Bridges		
Eurocode 6: Design	of Masonry Structures		
BS EN 1996-1- 1:2005+A1:2012	Eurocode 6: Design of masonry structures – Part 1-1 General rules for reinforced and unreinforced masonry structures	<b>✓</b>	
NA to BS EN 1996- 1-1:2005+A1:2012	UK National Annex to Eurocode 6: Design of masonry structures – Part 1-1 General rules for reinforced and unreinforced masonry structures	<b>√</b>	
BS EN 1996-2:2006	Eurocode 6: Design of masonry structures – Part 2 Design considerations, selection of materials and execution of masonry	<b>√</b>	
NA to BS EN 1996- 2:2006	UK National Annex to Eurocode 6: Design of masonry structures – Part 2 Design considerations, selection of materials and execution of masonry	<b>√</b>	

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
BS EN 1996-3:2006	Eurocode 6: Design of masonry structures – Part 3 Simplified calculation methods for unreinforced masonry structures		
NA+A1:2014 to BS EN 1996-3:2006	UK National Annex to Eurocode 6: Design of masonry structures – Part 3 Simplified calculation methods for unreinforced masonry structures		
Eurocode 7: Geotech	nnical Design		
BS EN 1997- 1:2004+A1:2013	Eurocode 7: Geotechnical design – Part 1 General rules	✓	
NA+A1 to BS EN 1997- 1:2004+A1:2013	UK National Annex to Eurocode 7: Geotechnical design – Part 1 General rules	<b>✓</b>	
BS EN 1997-2:2007	Eurocode 7: Geotechnical design – Part 2 Ground investigation and testing	✓	
NA to BS EN 1997- 2:2007	UK National Annex to Eurocode 7: Geotechnical design – Part 2 Ground investigation and testing	<b>✓</b>	
Eurocode 8: Design	Eurocode 8: Design of Structures for Earthquake Resistance		
BS EN 1998- 1:2004+A1:2013	Eurocode 8: Design of structures for earthquake resistance – Part 1 General rules, seismic actions and rules for buildings		
NA to BS EN 1998- 1:2004	UK National Annex to Eurocode 8: Design of structures for earthquake resistance – Part 1 General rules, seismic actions and rules for buildings		
BS EN 1998- 2:2005+A2:2011	Eurocode 8: Design of structures for earthquake resistance – Part 2 Bridges		
NA to BS EN 1998- 2:2005	UK National Annex to Eurocode 8: Design of structures for earthquake resistance – Part 2 Bridges		
BS EN 1998-5:2004	Eurocode 8: Design of structures for earthquake resistance – Part 5 Foundations, retaining structures and geotechnical aspects		

TECHNICAL APPRA	TECHNICAL APPRAISAL SCHEDULE (TAS)		
NA to BS EN 1998- 5:2004	UK National Annex to Eurocode 8: Design of structures for earthquake resistance – Part 5 Foundations, retaining structures and geotechnical aspects		
Eurocode 9: Design	of Aluminium Structures		
BS EN 1999-1- 1:2007+A2:2013	Eurocode 9: Design of aluminium structures – Part 1-1 General structural rules		
NA to BS EN 1999- 1-1:2007+A1:2009	UK National Annex to Eurocode 9: Design of aluminium structures – Part 1-1 General structural rules		
BS EN 1999-1- 3:2007+A1:2011	Eurocode 9: Design of aluminium structures – Part 1-3 Structures susceptible to fatigue		
NA to BS EN 1999- 1-3:2007+A1:2011	UK National Annex to Eurocode 9: Design of aluminium structures – Part 1-3 Structures susceptible to fatigue		
BS EN 1999-1- 4:2007+A1:2011	Eurocode 9: Design of aluminium structures – Part 1-4 Cold formed structural sheeting		
NA to BS EN 1999- 1-4:2007	UK National Annex to Eurocode 9: Design of aluminium structures – Part 1-4 Cold formed structural sheeting		
2. BSI PUBLISH	ED DOCUMENTS		
DOCUMENT REFERENCE	TITLE	Tick if required	
PD 6688-1-1:2011	Recommendations for the design of structures to BS EN 1991-1-1	✓	
PD 6688-1-4:2015	Background paper to the UK National Annex to BS EN 1991-1-4	✓	
PD 6688-1- 7:2009+A1:2014	Recommendations for the design of structures to BS EN 1991-1-7	<b>✓</b>	
PD 6688-2:2011	Recommendations for the design of structures to BS EN 1991-2	<b>✓</b>	
PD 6687-1:2010	Background paper to the UK National Annexes to BS EN 1992-1 and BS EN 1992-3	✓	

TECHNICAL APPRAISAL SCHEDULE (TAS)		
PD 6687-2:2008	Recommendations for the design of structures to BS EN 1992-2:2005	✓
PD 6694-1:2011	Recommendations for the design of structures subject to traffic loading to BS EN 1997-1	✓
PD 6678:2005	Guide to the specification of masonry mortar	<b>√</b>
PD 6695-1-9:2008	Recommendations for the design of structures to BS EN 1993-1-9	
PD 6695-1-10:2009	Recommendations for the design of structures to BS EN 1993-1-10	
PD 6695-2:2008 + A1:2012 Incorporating Corrigendum No.1	Recommendation for the design of bridges to BS EN 1993	
PD 6696- 2:2007+A1:2012	Background paper to BS EN 1994-2 and the UK National Annex to BS EN 1994-2	
PD 6698:2009	Recommendations for the design of structures for earthquake resistance to BS EN 1998	
PD 6702-1:2009	Structural use of aluminium. Recommendations for the design of aluminium structures to BS EN 1999	
PD 6703:2009	Structural bearings – Guidance on the use of structural bearings	
PD 6705- 2:2010+A1:2013	Recommendations for the execution of steel bridges to BS EN 1090-2	
PD 6705-3:2009	Recommendations on the execution of aluminium structures to BS EN 1090-3	
PD CEN-TR 1295- 2:2005	Structural design of buried pipelines under various conditions of loading  Part 2: Summary of nationally established methods of design	✓
3. EXECUTION STANDARDS		

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
DOCUMENT REFERENCE	TITLE	Tick if required	
BS EN 1090- 1:2009+A1:2011	Execution of steel structures and aluminium structures. Requirements for conformity assessment of structural components		
BS EN 1090-2:2018	Execution of steel structures and aluminium structures. Technical requirements for the execution of steel structures		
BS EN 1090-3:2008	Execution of steel structures and aluminium structures. Technical requirements for the execution of aluminium structures		
BS EN 1536:2010+A1:2015	Execution of Special geotechnical works. Bored Piles		
BS EN 12063:1999	Execution of special geotechnical work. Sheet pile walls		
BS EN 13670:2009	Execution of concrete structures		
Incorporating corrigenda October 2015 and November 2015		<b>✓</b>	
4. PRODUCT ST	ANDARDS		
DOCUMENT REFERENCE	TITLE	Tick if required	
BS EN 206:2013+A1:2016	Concrete. Specification, performance, production and conformity	<b>✓</b>	
BS EN 10080:2005	Steel for the reinforcement of concrete — Weldable reinforcing steel - General		
BS EN 13369:2013	Common rules for precast concrete products	✓	
BS EN 15050:2007+A1:201 2	Precast concrete products. Bridge elements	~	

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
BS EN 1317-1:2010	Road restraint systems – Part 1 Terminology and general criteria for test methods	✓	
BS EN 1317-2:2010	Road restraint systems – Part 2 Performance classes, impact test acceptance criteria and test methods for safety barriers	<b>√</b>	
BS EN 998-2:2016	Specification for mortar for masonry – Part 2: Masonry mortar	✓	
BS EN 1317-3:2010	Road restraint systems – Part 3 Performance classes, impact test acceptance criteria and test methods for crash cushions		
DD ENV 1317- 4:2002	Road restraint systems – Part 4 Performance classes, impact test acceptance criteria and test methods for terminals and transitions of safety barriers		
BS EN 1317- 5:2007+A2:2012	Road restraint systems – Part 5 Product requirements and evaluation of conformity for vehicle restraint systems		
PD CEN/TR 16949:2016	Road restraint systems – Part 6 Pedestrian restraint systems. Pedestrian Parapets		
Draft prEN 1317-7	Road restraint systems – Part 7 Performance classes, impact test acceptance criteria and test methods for terminals of safety barriers		
PD CEN/TR 17081:2018	Design of fastenings for use in concrete – Plastic design of fastenings with headed and post-installed fasteners		
BE EN 1317-8:2012	Road restraint systems – Part 8 Motorcycle road restraint systems which reduce the impact severity of motorcyclist collisions with safety barriers		
BS EN 1337-1:2000	Structural Bearings – Part 1 General Design Rules		
BS EN 1337-2:2004	Structural Bearings – Part 2 Sliding Elements		
BS EN 1337-3:2005	Structural Bearings – Part 3 Elastomeric Bearings		
BS EN 1337-4:2004	Structural Bearings – Part 4 Roller Bearings		
BS EN 1337-5:2005	Structural Bearings – Part 5 Pot Bearings		

TECHNICAL APPRAISAL SCHEDULE (TAS)		
BS EN 1337-6:2004	Structural Bearings – Part 6 Rocker Bearings	
BS EN 1337-7:2004	Structural Bearings – Part 7 Spherical and cylindrical PTFE bearings	
BS EN 1337-8:2007	Structural Bearings – Part 8 Guide bearings and Restraint bearings	
BS EN 1337-9:1998	Structural Bearings – Part 9 Protection	
BS EN 1337-10:2003	Structural Bearings – Part 10 Inspection and Maintenance	
BS EN 1337-11:1998	Structural Bearings – Part 11 Transport, storage and installation	
BS EN 1794-1:2018	Road traffic noise reducing devices. Non-acoustic performance. Mechanical performance and stability requirements	
BS EN 1794-2:2011	Road traffic noise reducing devices. Non-acoustic performance. General safety and environmental requirements	
BS EN 10025-1:2004	Hot rolled products of structural steels – Part 1 General technical delivery conditions	
BS EN 10025-2:2004	Hot rolled products of structural steels – Part 2 Technical delivery conditions for non-alloy structural steels	
BS EN 10025-3:2004	Hot rolled products of structural steels – Part 3 Technical delivery conditions for normalized/normalized rolled weldable fine grain structural steels	
BS EN 10025-4:2004	Hot rolled products of structural steels – Part 4 Technical delivery conditions for thermomechanical rolled weldable fine grain structural steels	
BS EN 10025-5:2004	Hot rolled products of structural steels – Part 5 Technical delivery conditions for structural steels with improved atmospheric corrosion resistance	

TECHNICAL APPRAISAL SCHEDULE (TAS)		
BS EN 10025- 6:2004+A1:2009	Hot rolled products of structural steels – Part 6 Technical delivery conditions for flat products of high yield strength structural steels in the quenched and tempered condition	
BS EN 10080:2005	Steel for the reinforcement of concrete. Weldable reinforcing steel. General	
BS EN 10210-1:2006	Hot finished structural hollow sections of non-alloy and fine grain steels – Part 1 Technical delivery requirements	
BS EN 10210-2:2006	Hot finished structural hollow sections of non-alloy and fine grain steels – Part 2 Tolerances, dimensions and sectional properties	
BS EN 10248-1:1996	Hot rolled sheet piling of non-alloy steels – Part 1 Technical delivery conditions	
BS EN 10248-2:1996	Hot rolled sheet piling of non-alloy steels – Part 2 Tolerances on shape and dimensions	
BS EN 14388:2005	Road traffic noise reducing devices	
BS EN 1295-1:1997	Structural design of buried pipelines under various conditions of loading	✓
	Part 1: General requirements	
BS EN 1916:2002	Concrete pipes and fittings, unreinforced, steel fibre and reinforced	✓
5. BRITISH STAN	NDARDS	
DOCUMENT REFERENCE	TITLE	Tick if required
BS 4449:2005	Steel for the reinforcement of concrete	<b>1</b>
+A3:2016		•
BS 5896:2012	Specification of high tensile steel wire and strand for the prestressing of concrete	
BS 7818:1995	Specification for pedestrian restraint systems in metal	
BS 8002:2015	Code of practice for earth retaining structures	✓

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
BS 8004:2015	Code of practice for foundations	✓	
BS 8006- 1:2010+A1:2016	Code of practice for strengthened/reinforced soils and other fills		
BS 8500- 1:2015+A2:2019	Concrete – Complementary British Standard to BS EN 206	<b>√</b>	
	Part 1 – Method of specifying and guidance for the specifier		
BS 8500- 2:2015+A2:2019	Concrete – Complementary British Standard to BS EN 206		
	Part 2 – Specification for constituent materials and concrete	•	
BS 8666:2005	Scheduling, dimensioning, bending and cutting of steel reinforcement for concrete	<b>✓</b>	
BS 5628-1:1992	Code of practice for use of masonry	<b>√</b>	
	Part 1: Structural use of unreinforced masonry	·	
BS 5911-1:2002	Concrete pipes and ancillary concrete products		
	Part 1: Specification for unreinforced and reinforced concrete pipes (including jacking pipes) and fittings with flexible joints	✓	
BS 9295:2010	Guide to the structural design of buried pipelines	<b>✓</b>	
6. DESIGN MAN	UAL FOR ROADS AND BRIDGES (DMRB)		
6.1 ADVICE NOTE	ES – BRIDGES AND STRUCTURES (BA SERIES)		
DOCUMENT REFERENCE	TITLE	Tick if required	
BA 9/81	The Use of BS 5400 Part 10: 1980 - Code of Practice for Fatigue [Incorporating Amendment No.1 dated November 1983		
BA 19/85	The Use of BS 5400: Part 3: 1982		

TECHNICAL APPRAISAL SCHEDULE (TAS)		
CD 357	Bridge Expansion Joints	✓
CD 355	Application of whole-life costs for design and maintenance of highway structures	✓
BA 35/90	Inspection and Repair of Concrete Highway Structures Not applicable for use in Scotland Northern Ireland Addendum applicable for use in Northern Ireland	
BA 36/90	The Use of Permanent Formwork	
BA 37/92	Priority Ranking of Existing Parapets	
BA 38/93	Assessment of the Fatigue Life of Corroded or Damaged Reinforcing Bars	
BA 39/93	Assessment of Reinforced Concrete Half-joints	
BA 40/93	Tack Welding of Reinforcing Bars	
BA 41/98	The Design and Appearance of Bridges	✓
BA 51/95	The Assessment of Concrete Structures Affected by Steel Corrosion	
BA 52/94	The Assessment of Concrete Structures Affected by Alkali Silica Reaction	
CS 463	Load Testing for Bridge Assessment	
CS 459	The Assessment of bridge substructures, retaining structures and buried structures	
BA 57/01	Design for Durability	✓
CD 356	Design of highway structures for hydraulic actions	✓
CD 362	Enclosure of Bridges	
BA 68/97	Crib Retaining Walls	
BA 72/03	Maintenance of Road Tunnels	

TECHNICAL APPRAI	TECHNICAL APPRAISAL SCHEDULE (TAS)		
BA 74/06	Assessment of Scour at Highway Bridges	✓	
BA 82/00	Formation of Continuity Joints in Bridge Decks		
CD 370	Cathodic Protection for Use in Reinforced Concrete Highway Structures		
BA 85/04	Coatings for Highway Structures and Ancillary Structures	✓	
CS 464	Non-Destructive Testing of Highway Structures		
CS 460	Management of Corrugated Steel Buried Structures		
BA 88/04	Management of Buried Concrete Box Structures		
BA 92/07	The Use of Recycled Concrete Aggregates in Structural Concrete	✓	
BA 93/09	Structural Assessment of Bridges with Deck Hinges		
6.2 STANDARDS	– BRIDGES AND STRUCTURES (BD SERIES)		
DOCUMENT REFERENCE	TITLE	Tick if required	
BD 2/12	Technical Approval of Highway Structures	✓	
BD 9/81	Implementation of BS 5400: Part 10: 1980 - Code of Practice for Fatigue		
CD 361	Weathering Steel for Highway Structures		
BD 13/06	Design of Steel Bridges. Use of BS 5400-3:2000		
CD 365	Portal and cantilever signs/signals gantries		
CD 375	Design of corrugated steel buried structures		
CS 454	Assessment of Highway Bridges and Structures		
BD 29/17	Design Criteria for Footbridges		

TECHNICAL APPRAISAL SCHEDULE (TAS)		
BD 31/01	The Design of Buried Concrete Box and Portal Frame Structures	
BD 33/94	Expansion Joints for Use in Highway Bridge Decks	✓
CG 303	Quality Assurance Scheme for Paints and Similar Protective Coatings	
BD 36/92	Evaluation of Maintenance Costs in Comparing Alternative Designs for Highway Structures	✓
BD 41/97	Reinforced Clay Brickwork Retaining Walls of Pocket Type and Grouted Cavity Type Construction	
BD 43/03	The Impregnation of Reinforced and Prestressed Concrete Highway Structures using Hydrophobic Pore- Lining Impregnants	<b>√</b>
BD 44/15	The Assessment of Concrete Highway Bridges and Structures	
BD 45/93	Identification Marking of Highway Structures	✓
CD 358	Waterproofing and Surfacing of Concrete Bridge Decks	✓
BD 48/93	The Assessment and Strengthening of Highway Bridge Supports	
BD 49/01	Design Rules for Aerodynamic Effects on Bridges	
BD 54/15	Management of Post-Tensioned Concrete Bridges	
BD 53/95	Inspection & Records for Road Tunnels	
BD 56/10	The Assessment of Steel Highway Bridges and Structures	
BD 57/01	Design for Durability	✓
BD 60/04	Design of Highway Bridges for Vehicle Collision Loads	
BD 61/10	The Assessment of Composite Highway Bridges and Structures	

TECHNICAL APPRAISAL SCHEDULE (TAS)				
BD 62/07	As Built, Operational and Maintenance Records for Highway Structures	✓		
BD 63/17	Inspection of Highway Structures	✓		
BD 65/14	Design Criteria for Collision Protector Beams			
BD 78/99	Design of Road Tunnels			
BD 79/13	The Management of Sub-standard Highway Structures			
CD 360	Use of Compressive Membrane Action in Bridge Decks			
BD 84/02	Strengthening of Concrete Bridge Supports for Vehicle Impact Using Fibre Reinforced Polymers			
BD 85/08	Strengthening Highway Structures Using Externally Bonded Fibre Reinforced Polymer			
BD 86/11	The Assessment of Highway Bridges and Structures For The Effects of Special Types General Order (STGO) and Special Order (SO) Vehicles			
BD 87/05	Maintenance Painting of Steelwork			
BD 89/03	The Conservation of Highway Structures English Addendum applicable for use in England Northern Ireland Addendum applicable for use in Northern Ireland Scottish Addendum applicable for use in Scotland Welsh Addendum applicable for use in Wales			
BD 90/05	Design of FRP Bridges and Highway Structures			
BD 91/04	Unreinforced Masonry Arch Bridges			
BD 94/17	Design of Minor Structures	✓		
BD 95/07	Treatment of Existing Structures on Highway Widening Schemes			
BD 97/12	The Assessment of Scour and Other Hydraulic Actions at Highway Structures	✓		

TECHNICAL APPRA	ISAL SCHEDULE (TAS)					
BD 100/16	The Use of Eurocodes for the Design of Highway Structures	✓				
BD 101/11	Structural Review and Assessment of Highway Structures					
BD 82/00	Design of Buried Rigid Structures	✓				
6.3 TECHNICAL	MEMORANDA – BRIDGES (BE SERIES)					
DOCUMENT REFERENCE	TITLE	Tick if required				
BE 5/75	Technical Memorandum (Bridges)					
Rules for the Design and Use of Freyssinet Concrete Hinges in Highway Structures						
6.4. STANDARDS	- GENERAL REQUIREMENTS (GD SERIES)	<u>'</u>				
GG 101	Introduction to the Design Manual for Roads and Bridges	✓				
GG 102	Quality Management Systems for Highway Works					
GG 104	Requirements for Safety Risk Assessment	✓				
GD 02/16	Quality Management Systems for Highway Design					
GD 5/16	Asbestos Management in Trunk Road Assets					
GD 300	Requirements for new and upgraded all-purpose trunk roads (expressways)					
6.5 ADVICE NOT	ES - HIGHWAYS (HA SERIES)	1				
DOCUMENT REFERENCE	TITLE	Tick if required				
HA 40/01	Determination of Pipe Bedding Combinations for Drainage Works	✓				
HA 59/92	HA 59/92 Mitigating against Effects on Badgers (Incorporating Amendment No. 1 dated February 1997)					

TECHNICAL APPRAISAL SCHEDULE (TAS)						
HA 65/94	Design for Environmental Barriers					
HA 66/95	Environmental Barriers – Technical Requirements					
HA 74/07	Treatment of Fill and Capping Materials Using Either Lime or Cement or Both					
HA 75/01	Trunk Roads and Archaeological Mitigation					
HA 80/99	Nature Conservation Advice in Relation to Bats	✓				
HA 81/99	Nature Conservation Advice in Relation to Otters	✓				
HA 84/01	Nature Conservation and Biodiversity	✓				
HA 97/01	Nature Conservation Management Advice in Relation to Dormice	✓				
HA 98/01	Nature Conservation Management Advice in Relation to Amphibians	✓				
HA 107/04	Design of Outfall and Culvert Details	✓				
HA 116/05	Nature Conservation Advice in Relation to Reptiles and Roads					
HA 117/08	Cultural Heritage Asset Management Plans					
HA 200/08	Aims and Objectives of Environmental Assessment					
HA 201/08	General Principles and Guidance of Environmental Impact Assessment	✓				
HA 202/08	Environmental Impact Assessment					
HA 204/08	Scoping of Environmental Impact Assessments					
HA 205/08	Assessment and Management of Environmental Effects					
HA 207/07	Air Quality					
HA 208/07	Cultural Heritage	✓				

TECHNICAL APPRA	TECHNICAL APPRAISAL SCHEDULE (TAS)						
HA 212/08	Glossary of Terms Used in The Design Manual for Roads and Bridges Volume 11 Sections 1 and 2						
HA 40/01	Determination of Pipe and Bedding Combinations for Drainage Work	✓					
HA 106/04	Drainage of Runoff from Natural Catchments	✓					
CD 523	Determination of pipe roughness and assessment of sediment deposition to aid pipeline design	✓					
6.6 STANDARDS	- HIGHWAYS (HD SERIES)						
DOCUMENT REFERENCE	TITLE	Tick if required					
CD 622	Managing Geotechnical Risk	✓					
HD 33/16	Design of Highway Drainage Systems	✓					
HD 41/15	Maintenance of Highway Geotechnical Assets	✓					
HD 44/09	Assessment of Implications (of Highways and/or Roads Projects) on European Sites (Including Appropriate Assessment)						
HD 45/09	Road Drainage and the Water Environment						
HD 47/08	Screening of Projects for Environmental Impact Assessment						
HD 48/08	Reporting of Environmental Impact Assessments						
HD 49/16	Highway Drainage Design Principal Requirements						
HD 50/16	The Certification of Drainage Design						
HD 213/11	Noise and Vibration						

TECHNICAL APPRAISAL SCHEDULE (TAS)						
6.7 STANDARDS	- TRAFFIC ENGINEERING AND CONTROL (TD SERIES)					
DOCUMENT REFERENCE	TITLE	Tick if required				
TD 9/93	Highway Link Design (Incorporating Amdt No 1 dated February 2002)					
TD 19/06	Requirement for Road Restraint Systems	✓				
TD 27/05	Cross Sections and Headroom	✓				
TD 36/93 Subways for Pedestrians and Pedal Cyclists, Layout and Dimensions						
CD 169 The design of lay-bys, maintenance hardstandings, rest areas, service areas and observation platforms						
7. MANUAL OF C	CONTRACT DOCUMENTS FOR HIGHWAY WORKS (MCD	HW)				
DOCUMENT TITLE		Tick if required				
Volume 1: Specificatio	n for Highway Works (May 2017)	✓				
Volume 2: Notes for G 2017)	uidance on the Specification for Highway Works (May	✓				
Volume 3: Highway Co	onstruction Details (February 2017)	✓				
8. INTERIM ADV	ICE NOTES with additional guidance and/or requirement as in BD 10	00)				
IAN 69/15	Designing for Maintenance	<i>✓</i>				
IAN 83/06 Principal and General Inspection of Sign/Signal Gantries, and Gantries with low handrails or open mesh flooring						
IAN 97/07	Assessment and upgrading of existing parapets					
IAN 104/15	The Anchorage of Reinforcement & Fixings in Hardened Concrete					

A59 KEX GILL DIVERSION Project No.: 70049554 North Yorkshire County Council

TECHNICAL APPRAISAL SCHEDULE (TAS)							
IAN 105/08	Implementation of construction (Design and Management) 2007 and the withdrawal of SD 10 and SD 11	<b>✓</b>					
IAN 117/08r2	Certification of combined kerb and drainage products						
IAN 124/11 Annex C	Use of Eurocodes for the design of highway structures						
IAN 127/10r1	The use of foamed concrete						
IAN 131/11	Deflection of Permanent Formwork						
IAN 136/10	Structural safety reporting						
IAN 149/17	Existing Motorway Minimum Requirements						
IAN 161/15	IAN 161/15 Smart Motorways						
IAN 173/13	173/13 Implementation of BD97/12 The Assessment of Scour and Other Hydraulic Actions at Highway Structures						
IAN 184/16	Highways Agency Data & CAD Standard	✓					
9. HA PUBLICAT	TIONS (TSE)	<u> </u>					
DOCUMENT TITLE		Tick if required					
TRH 1679 Issue A July Indicator Approval (Str	y 1997 Controlled Motorway – Controlled Motorway ructures)						
TR 2196 Issue B January 1999 Message Signs and Motorway Signals MK 3 (MS3) Requirements for Enclosures and Mounting Brackets							
TR 2198 Issue B January 1999 Message Signs and Motorway Signals MK 3 (MS3) Requirements for Portal Gantry Interface Frames							
TRH 1642 Issue C July 1999 Message Signs and Motorway Signals MK 3 (MS3) Infrastructure Design Guide							
DETR/HA List of Drawings, Specifications and Instruction: Traffic Systems and Lighting, MCS 206							

### TECHNICAL APPRAISAL SCHEDULE (TAS)

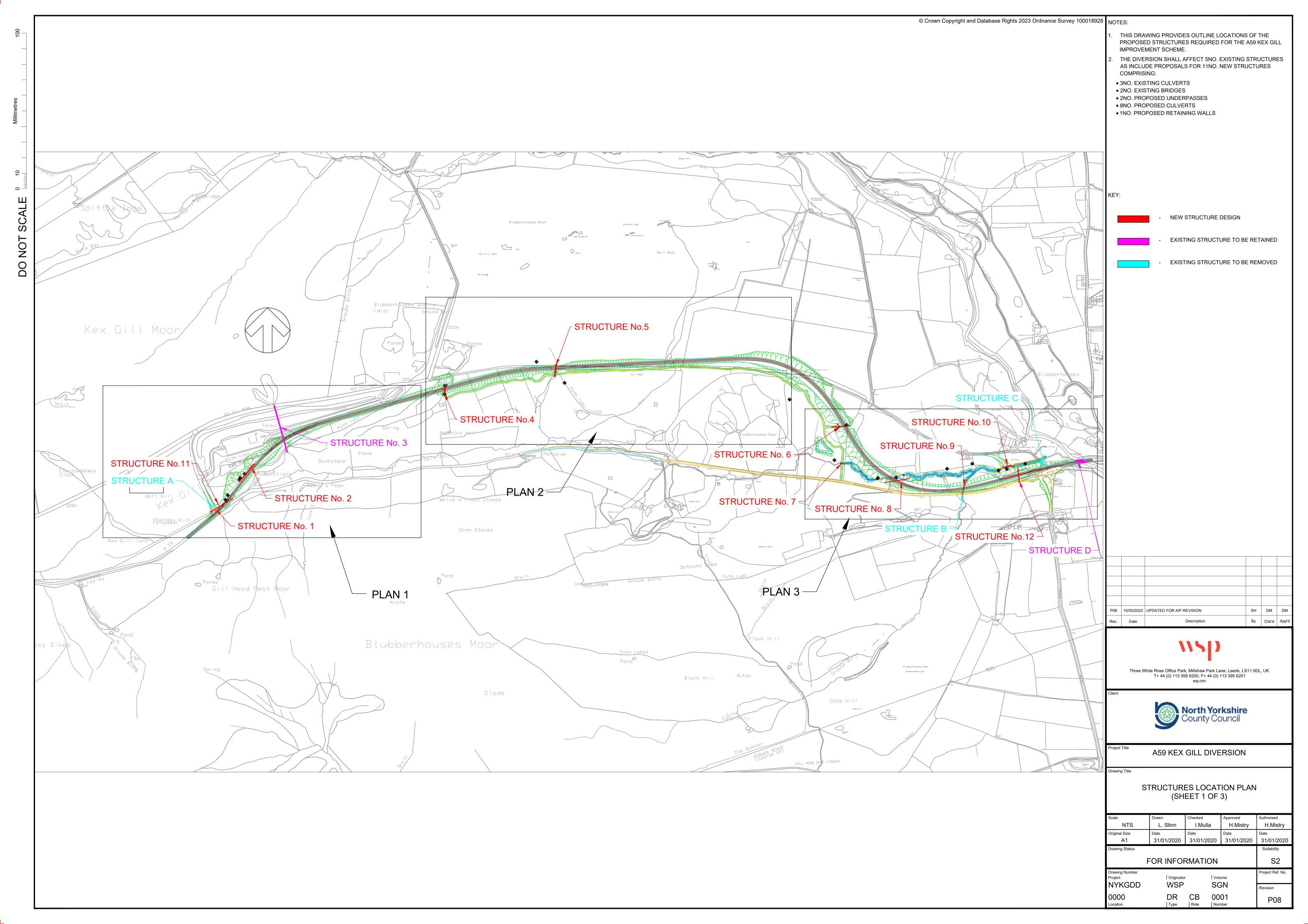
### 10. MISCELLANEOUS PUBLICATIONS

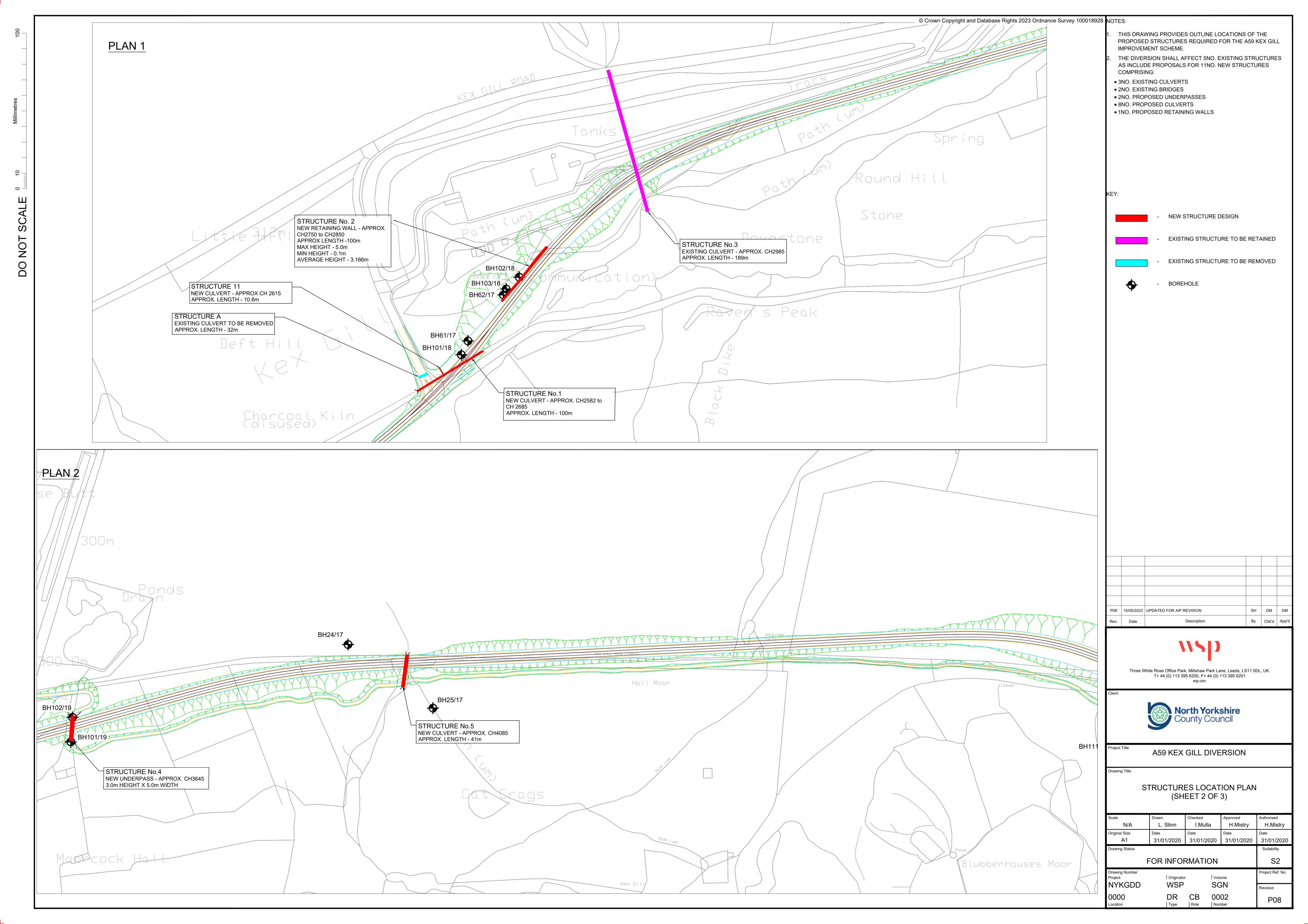
DOCUMENT TITLE	Tick if required
CHE Memorandum 227/08: The Impregnation of Reinforced and Prestressed Concrete Highway Structures using Hydrophobic Pore Lining Impregnants	
CIRIA Document C524: Cladding Fixings	✓
CIRIA Document C543: Bridge Detailing Guide	✓
CIRIA Document C579: Retention of Masonry Facades – best practice guide	✓
CIRIA Document C641: EC7 – Implications for UK Practice	✓
CIRIA Document C660: Early-age thermal crack control in concrete	✓
CIRIA Document C686: Safe Access for Maintenance and Repair	✓
CIRIA Document C689: Culvert Design and Operation Guide	✓
CIRIA Document C760: Guidance on Embedded Retaining Wall Design	
CIRIA Document C766: Control of cracking caused by restrained deformation in concrete	✓
CIRIA Document C777: General Fixings – Guidance on Selection and whole-life Management	
CIRIA Document C778: Management of Safety-critical fixings	
Circular Roads No. 61/72 – Routes for Heavy and High Abnormal Loads	
The Traffic Signs Regulations and General Directions 1994 (S.I. 1994 No. 1519)	
Simplified Tables of External Loads on Buried Pipelines (1986) – TRRL	
Health and Safety at Work Act 1974	<b>√</b>
The Construction (Design and Management) Regulation 2007 (HSE)	✓
Control of Substances Hazardous to Health Regulations 1994 (HSE)	

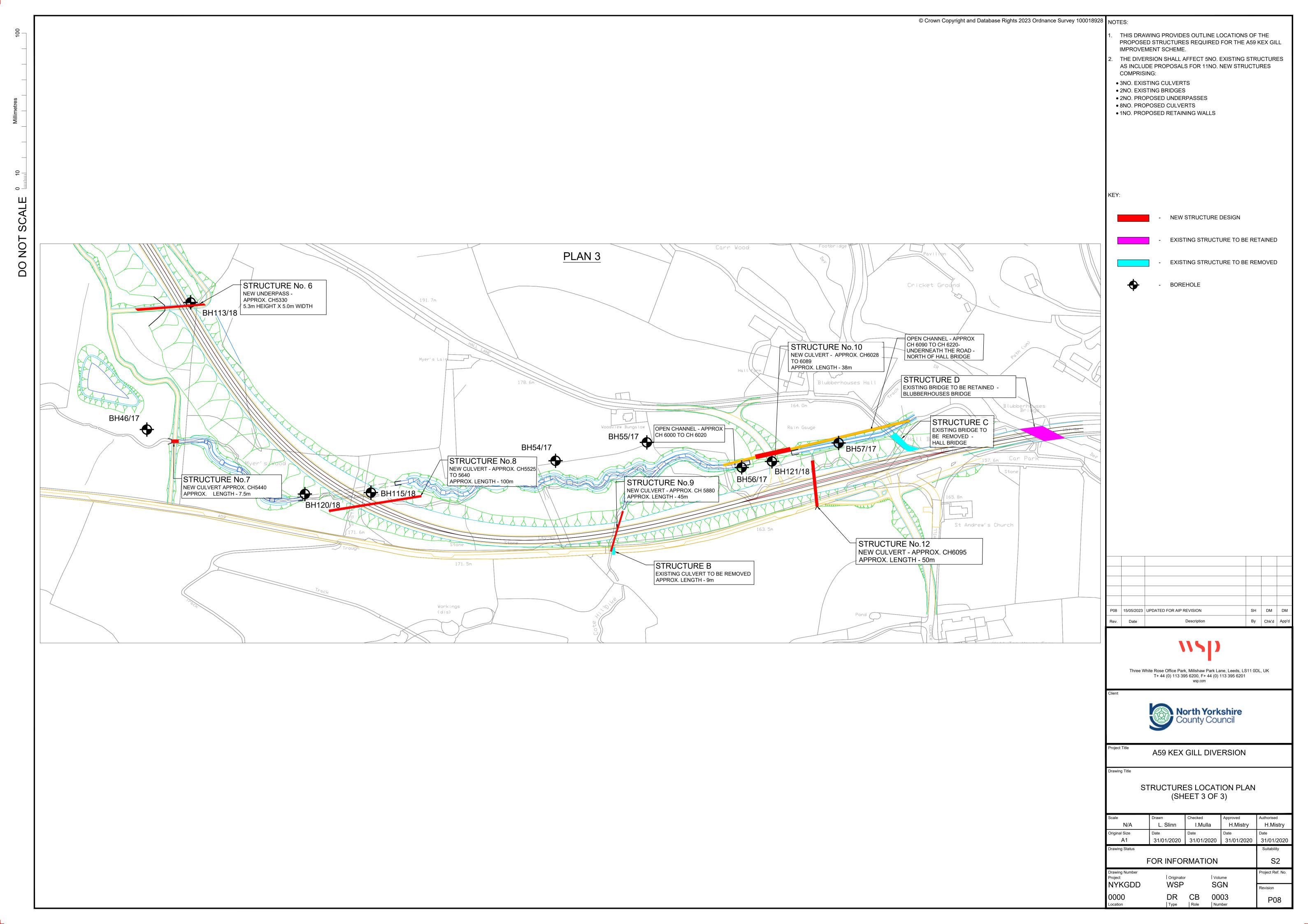
# Appendix B

**LOCATION PLAN** 





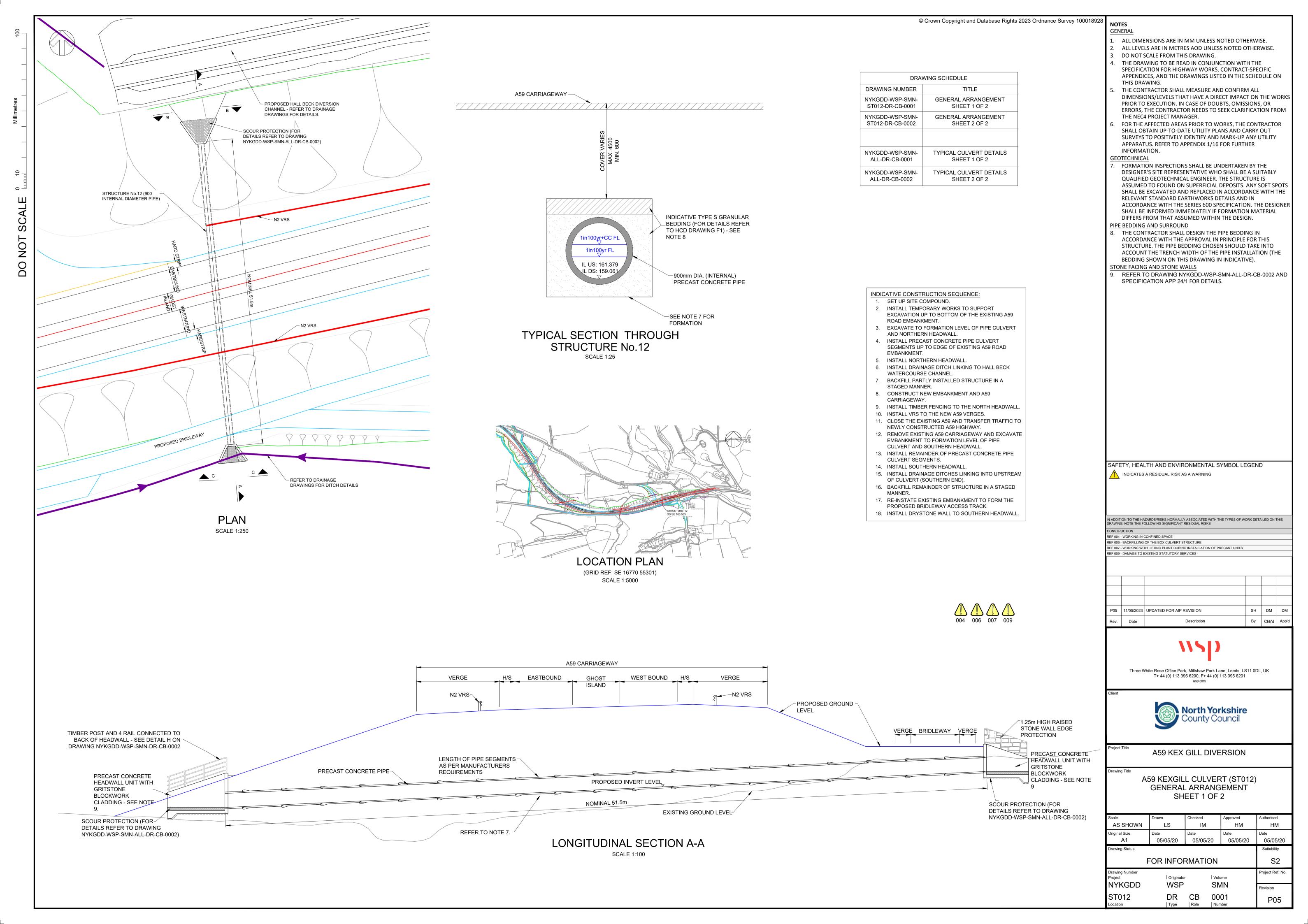


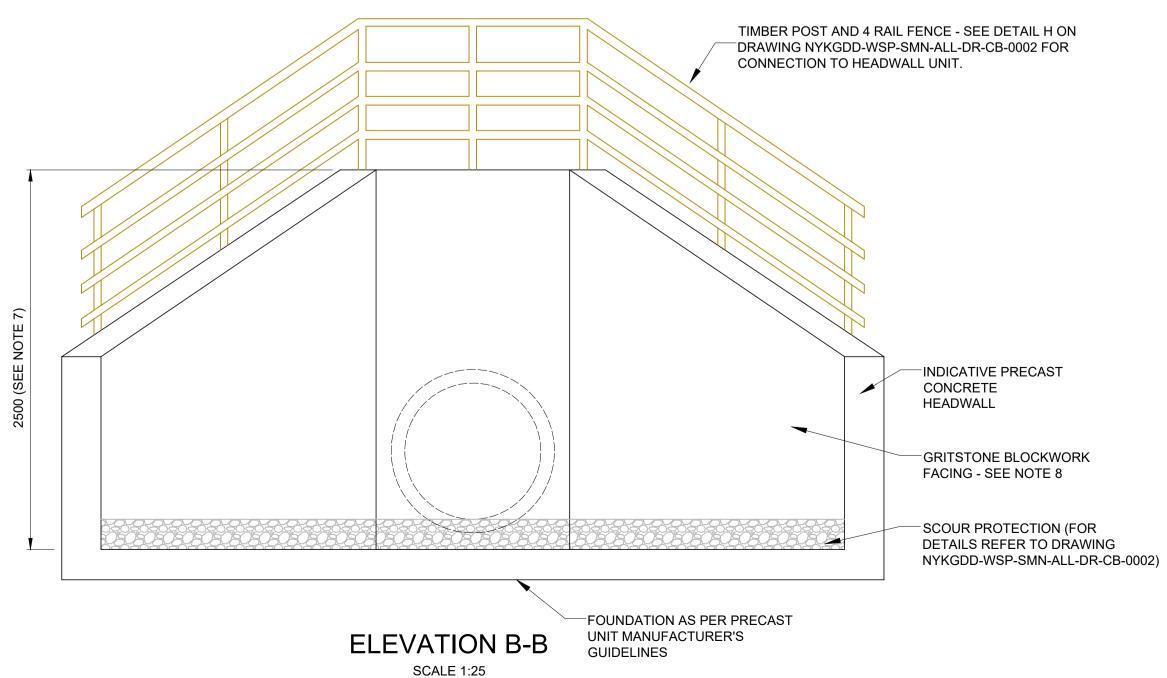


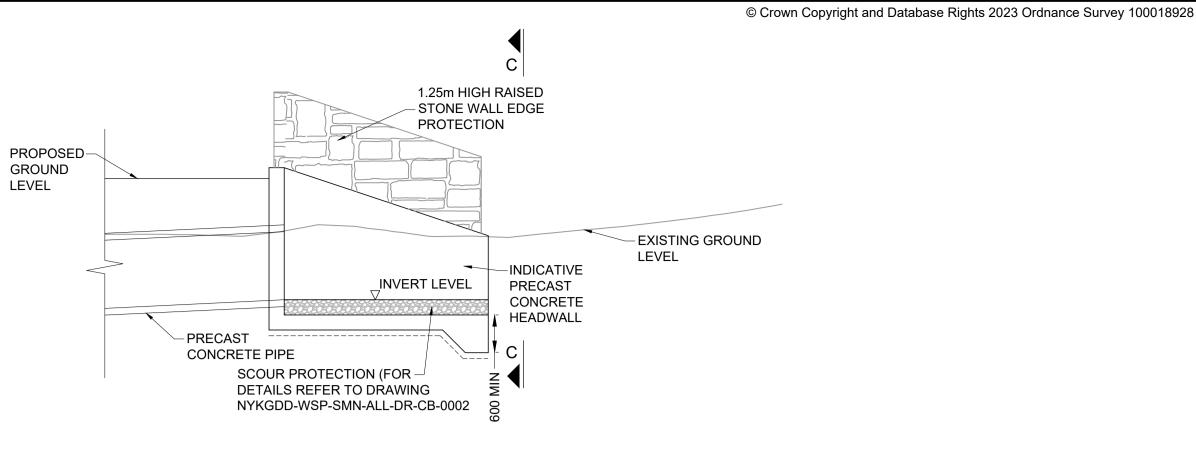
# **Appendix C**

PROPOSED GENERAL
ARRANGEMENT DRAWINGS







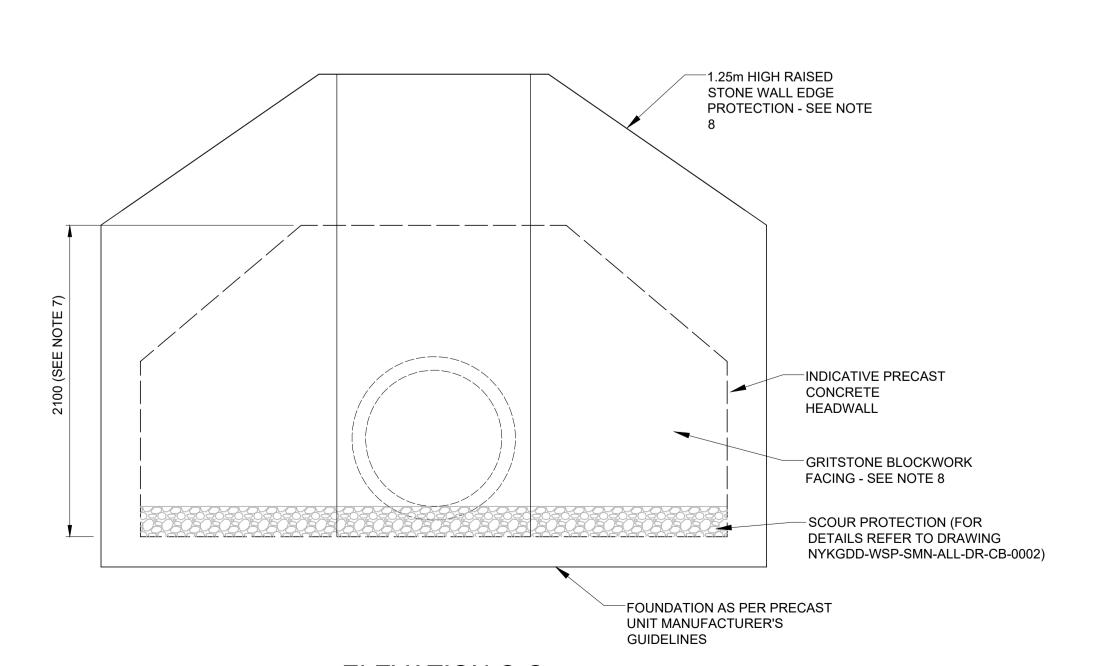


# TYPICAL SECTIONAL ELEVATION ON UPSTREAM HEADWALL SCALE 1:50

RC PIPE INDICATIVE PRECAST 1.25m HIGH RAISED CONCRETE STONE WALL EDGE **HEADWALL - SEE** PROTECTION NOTE 7 ∕≈1280 <sup>(</sup> GRITSTONE BLOCKWORK FACING (FOR DETAILS REFER TO DRAWING NYKGDD-WSP-SMN-ALL-DR-CB-0002) GRITSTONE COPING UNITS TO TOP OF STONEWORK - SEE APPENDIX 24/1 ≈4282 (SEE NOTE 7) SCOUR PROTECTION (FOR-DETAILS REFER TO DRAWING NYKGDD-WSP-SMN-ALL-DR-CB-0002)

TYPICAL PLAN ON UPSTREAM HEADWALL

SCALE 1:25



ELEVATION C-C
SCALE 1:25

100018928 NOTES GENERAL

- 1. ALL DIMENSIONS ARE IN MM UNLESS NOTED OTHERWISE.
- 2. ALL LEVELS ARE IN METRES AOD UNLESS NOTED OTHERWISE.
- DO NOT SCALE FROM THIS DRAWING.
   THE DRAWING TO BE READ IN CONJUNCTION WITH THE
- 4. THE DRAWING TO BE READ IN CONJUNCTION WITH THE SPECIFICATION FOR HIGHWAY WORKS, CONTRACT-SPECIFIC APPENDICES, DRAWINGS NYKGDD-WSP-SMN-ALL-DR-CB-0001, AND NYKGDD-WSP-SMN-ALL-DR-CB-0002, AND THE DRAWINGS LISTED IN THE SCHEDULE ON DRAWING NYKGDD-WSP-SMN-STR012-DR-CB-0001.
  - THE CONTRACTOR SHALL MEASURE AND CONFIRM ALL DIMENSIONS/LEVELS THAT HAVE A DIRECT IMPACT ON THE WORKS PRIOR TO EXECUTION. IN CASE OF DOUBTS, OMISSIONS, OR ERRORS, THE CONTRACTOR NEEDS TO SEEK CLARIFICATION FROM THE NEC4 PROJECT MANAGER.
  - FOR THE AFFECTED AREAS PRIOR TO WORKS, THE CONTRACTOR SHALL OBTAIN UP-TO-DATE UTILITY PLANS AND CARRY OUT SURVEYS TO POSITIVELY IDENTIFY AND MARK-UP ANY UTILITY APPARATUS. REFER TO APPENDIX 1/16 FOR FURTHER INFORMATION.

#### CONTRACTOR DESIGNED ELEMENTS

- PRECAST ELEMENTS SHOWN ON THIS DRAWING ARE INDICATIVE. WINGWALL DIMENSIONS AND SPLAY ANGLES SHOWN ARE SUBJECT TO FINAL EARTHWORK PROFILE ARE TO BE DETERMINED BY THE CONTRACTOR FOR THEIR DESIGN.
- STONE FACING AND STONE WALLS
- 8. REFER TO DRAWING NYKGDD-WSP-SMN-ALL-DR-CB-0002 AND SPECIFICATION APP 24/1 FOR DETAILS.

 P05
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 Rev.
 Date
 Description
 By
 Chk'd
 App'd



Three White Rose Office Park, Millshaw Park Lane, Leeds, LS11 0DL, UK T+ 44 (0) 113 395 6200, F+ 44 (0) 113 395 6201 wsp.com

Client

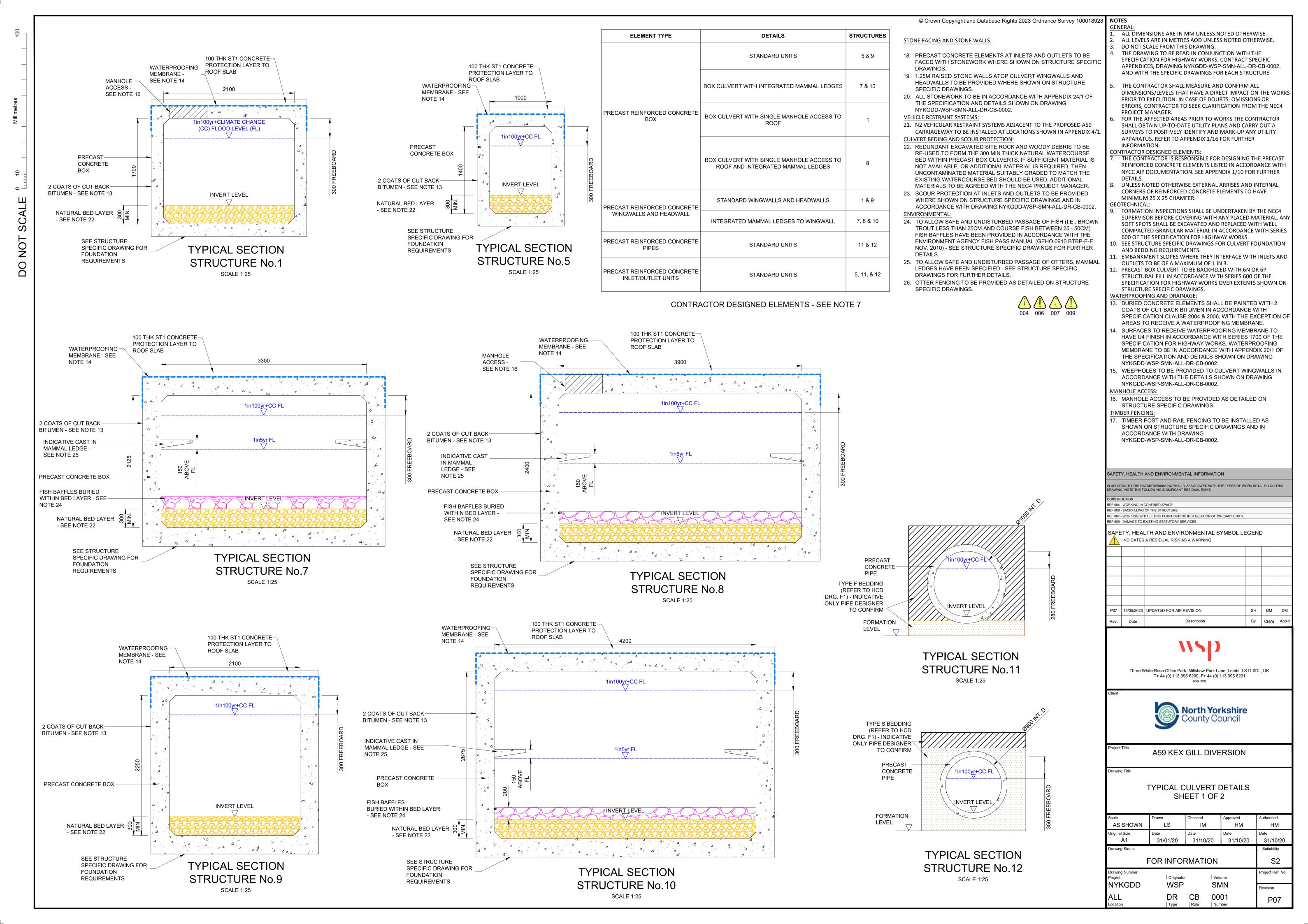


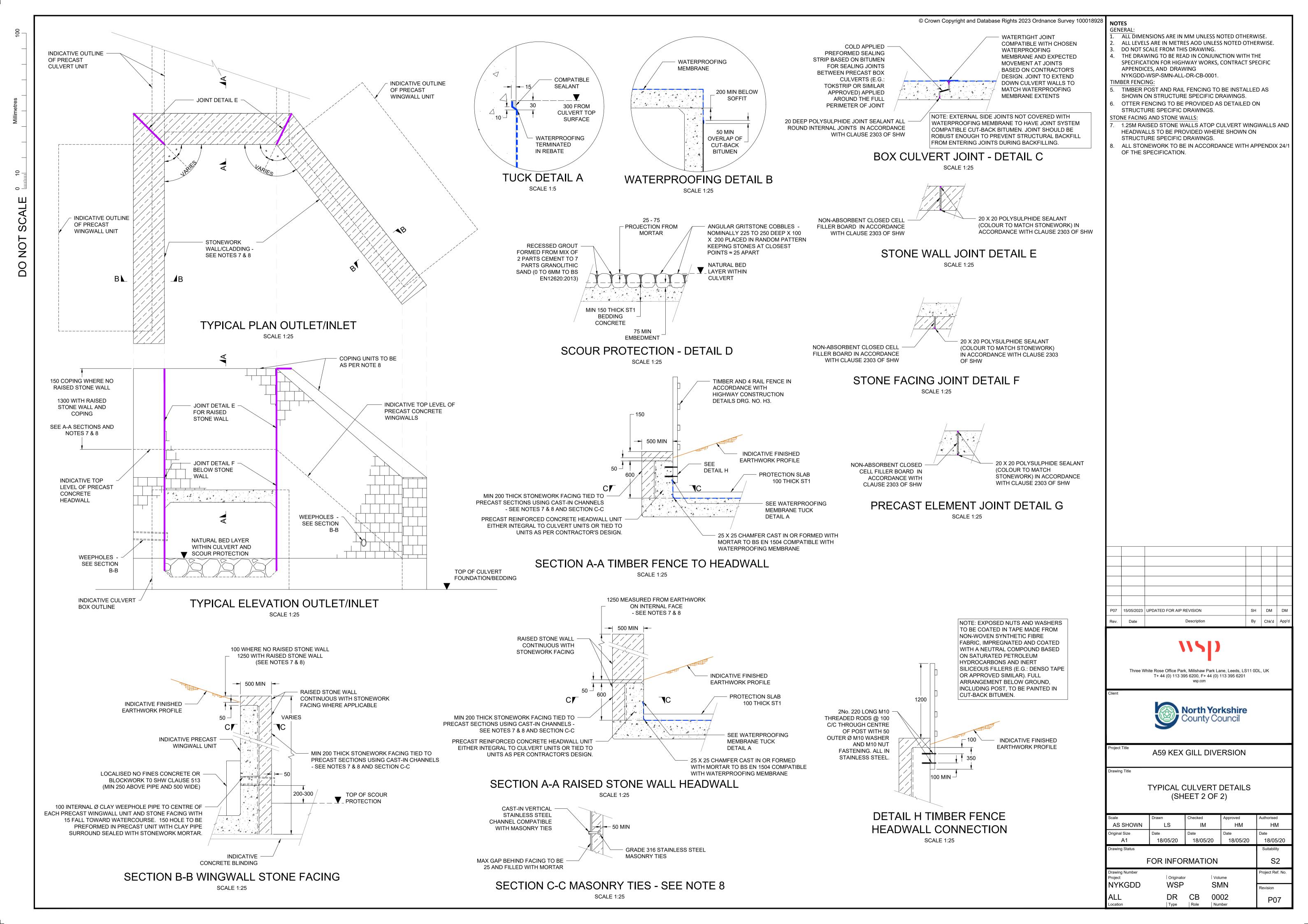
A59 KEX GILL DIVERSION

\_\_\_\_

A59 KEXGILL CULVERT (ST012) GENERAL ARRANGEMENT SHEET 2 OF 2

Scale	Drawn	Checked	Approved	Authorised				
AS SHOWN	LS	IM	НМ	НМ				
Original Size	Date	Date	Date	Date				
A1	05/05/20	05/05/20	05/05/20	05/05/20				
Drawing Status				Suitability				
F	S2							
Drawing Number Project	Project   Originator   Volume							
NYKGDD	Revision							
ST012	DR   Type	CB 00	_	P05				





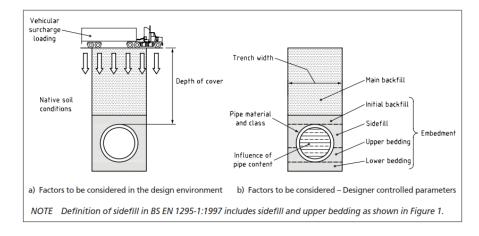
# Appendix D

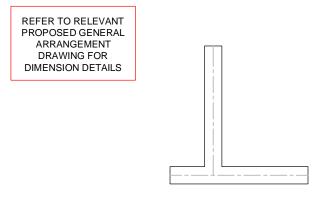
**IDEALISED DIAGRAM** 



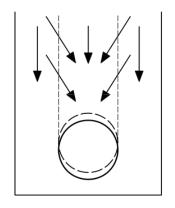
## A59 KEX GILL CULVERT (STR012) IDEALISED STRUCTURE FOR 2D PLANE FRAME

#### Rigid Pipe: Design Consideration

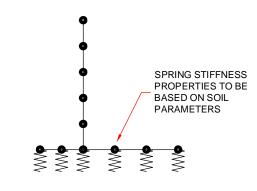




HEADWALL WINGWALL CROSS SECTION



Rigid Pipe Behaviour: Displacement and Deflection exaggerated for illustrative purposes



HEADWALL WINGWALL IDEALISED DIAGRAM

# Appendix E

**DESIGNERS RISK ASSESSMENT** 



#### T446: Design Risk Management Schedule

Project No 70049554 Project Name A59 KEX GILL DIVERSION - A59 Kex Gill Culvert (STR012)



Guidance Notes (see guidance notes page for more details)

Design risk management should be an integral part of the overall design development and designers should think of it in terms of considering constructability, maintainability, etc. Designers only need to document their consideration of risks in this simple risk management schedule format. There is no requirement for quantative design risk assessments to be carried out/documented and these should be avoided

\* Risks should be considered in a logical sequence relating to the location/operational environment, constructability/installability, operability (normal/emergency), maintainability (inc routine cleaning, replacement, etc.), and alteration/decommissioning/dismantling/demolition, and should be categorised against those headings, CIRIA guidance documents C755, C756, C686, C607, etc. provide a useful checklist and detailed guidance on the identification of risks to be considered during design and how those risks might be addressed - see detailed guidance notes for more details § Significant residual risks are those which are unusual, not obvious, difficult to manage, or where critical design assumptions apply. The documentation by designers of residual risks that cover well-known and understood hazards should be avoided.

Risk Category*		Hazard or Risk Issue Identified	Risk Management	Design ERIc Action Required	. ,	•	Significant	Date Logged/	Raised By
e.g. location/environment, construction, operation, maintenance, alteration/demolition	(where appropriate)		Owner	(e.g. hazard elimination/risk mitigation action, information to be provided to others)	Requirements/Management Arrangements and/or any Special Erection/Installation Sequences or Requirements		Residual Risk <sup>s</sup>	Reviewed	
Design	A59 Kex Gill Culvert (STR012)	Handling of large volumes of concrete including erection of shuttering which requires significant temporary works.  Large reinforcement cages also introduces risks associated with impaling/ heavy lifting of bars, working at heights etc.	Designer	Prefabricated/precast structural units have been selected to eliminate insitu works and associated temporary works.	None.	None.	No	04.10.19	Imtiaz Mulla
Design	A59 Kex Gill Culvert (STR012)	Presence of protected species of wildlife.	Designer	presence of any protected flora/fauna within the area.			n No	04.10.19	Imtiaz Mulla
Design/ Construction	A59 Kex Gill Culvert (STR012)	Existing infrastructure capability to take heavy goods vehicles for materials and plant import & export to site.  Damage to infrastructure/vehicles if infrastructure deteriorates.	Designer / Contractor	scheme with a view to identifying if strengthening/modification work needs to be carried out as part of the scheme.  Prefabricated/precast structural elements shall be sized to ease their transportation along existing infrastructure network.  Local Authority to be informed of any abnormal loads to be	materials/plant during off-peak traffic hours. Contractor to confirm and set up a safe system of working during construction activities.	elements on design drawings and clearly identify any abnormal loads. Any specific structural requirements (existing structures) to be communicated to contractor prior to		04.10.19	Imtiaz Mulla
Design / Construction / Operation	A59 Kex Gill Culvert (STR012)	Size of culvert stucture opening creating confined space working on site.	Designer / Contractor / Maintainer	Sizing of culvert dictated by flood/drainage model analysis. Where possible, dimensions of culvert shall be increased to allow greater working space inside the structure.	1 -	, ,	Yes	04.10.19	Imtiaz Mulla
Design/ Construction	A59 Kex Gill Culvert (STR012)	Unknown ground conditions.	Designer / Contractor	Design to take into account the results of the ground investigation. Geotechnical Engineers to conduct sensitivity analysis where uncertainty exists.	None.		No	04.10.19	Imtiaz Mulla
Construction	A59 Kex Gill Culvert (STR012)	Backfilling of box culvert structure.	Designer / Contractor		None.	Backfilling procedure to be detailed on all design drawings.	Yes	04.10.19	Imtiaz Mulla
Construction	A59 Kex Gill Culvert (STR012)	Working with lifting plant during installation of precast units.	Designer / Contractor		working during construction activities. Temporary works contractor is responsible for	Designer to highlight any special temporary works requirements on design drawings.	Yes	04.10.19	Imtiaz Mulla
Construction	A59 Kex Gill Culvert (STR012)	Instability/collapse of temporary works supporting excavations.	Contractor		working during construction activities.  Geotech engineer to advise on suitability of construction methods. All earthwork slopes to be benched back minimum 1:3 gradient.	Designer shall highlight any special temporary works requirements on design drawings.	No	04.10.19	Imtiaz Mulla
	& Phase where appropriate, e.g. location/environment, construction, operation, maintenance, alteration/demolition  Design  Design  Design/ Construction  Design/ Construction  Construction  Construction  Construction	Replace where appropriate, e.g. location/environment, construction, operation, maintenance, alteration/demolition  Design  A59 Kex Gill Culvert (STR012)  Design/Construction  A59 Kex Gill Culvert (STR012)  Construction  A59 Kex Gill Culvert (STR012)	Re Phase where appropriate, op. a floation/demointenent, construction, operation, maintenance, alteration/demoilition  Design  A59 Kex Gill Culvert (STR012)  Design  A59 Kex Gill Culvert (STR012)  A59 Kex Gill Culvert (STR012)  Presence of protected species of wildlife.  Existing infrastructure capability to take heavy goods vehicles for materials and plant import & export to site.  Damage to infrastructure/vehicles if infrastructure deteriorates.  Design / Construction  A59 Kex Gill Culvert (STR012)  Design / Construction / Operation  A59 Kex Gill Culvert (STR012)  Design / Construction / Operation  A59 Kex Gill Culvert (STR012)  Design / Construction  A59 Kex Gill Culvert (STR012)  Design / Construction	Design	Construction   Cons	APPER or Control Colors (CSR217)  Design Control Control Colors (CSR217)  APPER COLD Colors (CSR217)  APPER COLOR CO	APPEAR CONTROLLAND  OPENIN	Serve appropriate of processors programmed for the processors of the commence	Settlement processes and consideration of the processes o

T446- Design Risk Management Schedule

T446: Design Risk Management Schedule

Project No 70049554 Project Name A59 KEX GILL DIVERSION - A59 Kex Gill Culvert (STR012)



Guidance Notes (see guidance notes page for more details)

Design risk management should be an integral part of the overall design development and designers should think of it in terms of considering constructability, maintainability, etc. Designers only need to document their consideration of risks in this simple risk management schedule format. There is no requirement for quantative design risk assessments to be carried out/documented and these should be avoided

\* Risks should be considered in a logical sequence relating to the location/operational environment, constructability/installability, operability (normal/emergency), maintainability (inc routine cleaning, replacement, etc.), and alteration/decommissioning/dismantling/demolition, and should be categorised against those headings, CIRIA guidance documents C755, C756, C686, C607, etc. provide a useful checklist and detailed guidance on the identification of risks to be considered during design and how those risks might be addressed - see detailed guidance notes for more details § Significant residual risks are those which are unusual, not obvious, difficult to manage, or where critical design assumptions apply. The documentation by designers of residual risks that cover well-known and understood hazards should be avoided.

Ref	Risk Category* & Phase where appropriate, e.g. location/environment, construction, operation, maintenance, alteration/demolition	Work Element/Location (where appropriate)	Hazard or Risk Issue Identified	Risk Management Owner	Design ERIc Action Required (e.g. hazard elimination/risk mitigation action, information to be provided to others)	Significant Temporary Works Requirements/Management Arrangements and/or any Special Erection/Installation Sequences or Requirements	Design Action Status/Final Resolution Notes (e.g. traceability of ERIc action, communication of significant residual risk, critical design criteria, etc.)	Significant Residual Risk <sup>§</sup>		Raised By
009	Construction	A59 Kex Gill Culvert (STR012)	Damage to existing statutory services.	Contractor	Statutory undertaker's searches/consultation to be undertaken prior to detail design. This is to enable requirements for diversion/protection to be determined. This should be reviewed by contractor prior to undertaking works.	hand tools before mechanical excavation can	Designer to highlight location of any statutory services on design drawings.	Yes	04.10.19	Imtiaz Mulla
010	Construction / Operation	A59 Kex Gill Culvert (STR012)	Working at height.	Contractor / Maintainer	reduce activities carried out at height.	Contractor to confirm and set up a safe system of working during construction as well as inspection/maintenance activities.	None.	No	04.10.19	Imtiaz Mulla
011	Construction / Operation	A59 Kex Gill Culvert (STR012)	Working near an existing watercourse.	Contractor / Maintainer	Watercourse will be temporarily diverted for duration of construction works.  Prefabricated/precast structural units have been selected to reduce amount of on-site activity.  Inspection/maintenance activities to be carried out only when culvert water levels are sufficiently low.  Design flood level to be identified on drawings.	Only trained site personnel to be allowed entry and working within a confined space including correct PPE and apparatus.  Contractor to confirm and set up a safe system of working during construction as well as inspection/maintenance activities.	Design flood level to be identified on drawings.	No	04.10.19	Imtiaz Mulla
012	Construction / Operation	A59 Kex Gill Culvert (STR012)	Working near live traffic.	Contractor / Maintainer	Identify access/exit location of construction traffic. Where required, determine and set up traffic management prior to works commencing. Contractor to conside delivery of materials/plant during offpeak traffic hours. Wheel washing facility to be used on site to minimise mud tracked onto existing road network.	Contractor to confirm and set up a safe system of working during construction as well as inspection/maintenance activities.	None.	No	04.10.19	Imtiaz Mulla

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Issue 3.0

T446- Design Risk Management Schedule
Page 2 of 2

# Appendix F

**CULVERTS FEASIBILITY STUDY** 





### **TECHNICAL MEMO**

то	North Yorkshire Country Council	FROM	Imtiaz Mulla					
DATE	12 September 2019	REVIEWED	Hitan Mistry					
		APPROVED	Philip Santos / David Wilson					
		CONFIDENTIALITY	Internal					
SUBJECT	A59 Kex Gill Diversion – Culvert Feasibility Report_P02							

### **Background**

The A59 provides a key strategic east-west connection in North Yorkshire, linking Harrogate and Skipton.

The A59 at Kex Gill passes through a rural and open landscape, designated as the Nidderdale Area of Outstanding Natural Beauty (AONB). In addition, large parts of the area are designated as Site of Special Scientific Interest (SSSI), Special Protection Area (SPA) and Special Area of Conservation (SAC).

There is a long history of landslips around this location. These landslips deposit material onto the road leading to unpredictable closures of the A59. Analysis of existing geotechnical information indicates that the primary cause of these landslips is heavy rainfall, coupled with relatively unstable land on the hillside slopes, leading to earthwork failures. The most recent landslip occurred in May 2018, and has resulted in a road closure for several weeks. In addition, the cost to North Yorkshire County Council (NYCC) for emergency slope stabilisation and associated carriageway work are becoming significant with an estimated £1.6million expenditure to date (this figure excludes the most resent May 2018 closure).

### **Proposed Alignment**

Various studies, site investigations, consultation events and the production of reports, such as the Option Appraisal Report, have resulted in the determination of the preferred new A59 road realignment. Detail design of this preferred realignment is now being developed and shall affect 5 existing structures as well as include proposals for 11 new structures as listed below with requirements for further structures to be confirmed as the design is developed:

- 3No. Existing Culverts
- 2No. Existing Bridges
- 2No. Proposed Underpasses
- 8No. Proposed Culverts
- 1No. Proposed Retaining Wall
- 1No. Proposed open channel watercourse

Refer to the scheme structure location plan in Appendix A for further details.



### **Report Objective**

WSP has been commissioned to progress the Detailed Design of the A59 Kex Gill Diversion, including modifications to North Moor Road and Church Hill Junctions. The scheme involves diverting the existing 2-lane single carriageway and including provision for a climbing lane in the westbound direction.

To accommodate diversion to the proposed A59 alignment, 3 existing culvert structures shall be affected, and 8 new culverts shall be required. The proposed culverts will carry existing watercourses beneath the road and bridleway crossings. This technical memo has been prepared to assess structural forms for the proposed culvert structures throughout the scheme. A summary of the aforementioned structures are listed in table 1:

Table 1 - Culvert Structure Details

REFERENCE	NEW / EXISTING	MAINLINE CHAINAGE	LOCATION	APPROX. LENGTH (M)	INTERNAL WIDTH (MM)	INTERNAL HEIGHT (MM)	
Structure A	Existing culvert to be removed	2+596 to 2+620	NORTH MOOR ROAD	32	2no. 700 dia. circular concrete pip		
Structure No.1	New	2+582 to 2+686	A59 MAINLINE	104	2100	1700	
Structure No.3	Existing to be retained	2+985	A59 MAINLINE	189	700 dia. circular concrete pipe		
Structure No.5	New	4+085	A59 MAINLINE	60	1000	1400	
Structure No.7	New	5+440	PROPOSED HALL BECK BRIDLEWAY	9.5	3300	1950	
Structure No.8	New	5+525 to 5+645	A59 MAINLINE	121	3900	2125	
Structure B	Existing culvert to be removed	5+880	A59 MAINLINE	9	Circa. 900 x 9	00 stone arch	
Structure No.9	New	5+880	A59 MAINLINE	60	2100	2250	
Structure No.10	New	6+028 to 6+089	HALL LANE	61	4200	2550	
Structure No.11	New	2+615	NORTH MOOR ROAD	15	1050 dia. circular concrete pipe		
Structure No.12	New	6+095	A59 MAINLINE	60	900 dia. circular concrete pipe		

Internal Page 2



# **Existing Culverts**

There are 3 existing culverts which will be directly impacted by the proposed A59 diversion alignment.

Structure A is culvert structure approximately 32m long with 2no. 700mm diameter circular concrete pipes carrying Hall Beck under North Moor Road at the existing A59 junction. The inlets/outlets are located either side of the road with dry stone headwalls to both openings. The eastern headwall has an additional 3no. circular pipes of 150mm, 250mm & 550mm diameters and the western headwall has an additional 1no. circular pipe of 300mm diameter all of which outfall into Hall Beck. There are no structural records confirming the structure's current condition. As part of the scheme, this structure is to be removed and replaced with a single culvert structure no.1 which will carry the watercourse beneath both North Moor Road as well as the re-aligned A59.

Figure 1 – Photo showing eastern headwall of existing Structure A



Structure 3 is a 700mm diameter concrete pipe culvert approximately 189m long which carries a watercourse with an inlet located to the north of North Moor Road and an outlet located in between the quarry access track and north of the existing A59. Headwalls are unavailable but there is a manhole located approximately at the halfway point of the culvert. There are no structural records of the structure, however NYCC provided details of a CCTV survey carried out on the culvert on 19.02.19. The survey confirmed the concrete pipe culvert to be in fair condition with only minor cracking noted. It was also confirmed there were no additional pipe connection outlets into the culvert from the surrounding area. As part of the scheme, this culvert is to be retained and any proposed works to this structure will be confirmed at detail design stage.



Structure B is a circa. 900mm x 900mm stone arch culvert approximately 9m long which carries Cote Hill Dike under the existing A59. It has an inlet/outlet located either side of the road with stone & mortar headwalls to both openings. There are no structural records confirming the structure's current condition. As part of the scheme, this culvert is to be removed and replaced with culvert structure no.9 which will carry the watercourse beneath the re-aligned A59.

Figure 2 – Photo showing typical elevation on existing Structure B



# **Proposed Culverts**

As part of the scheme, 8no. new culvert structures are proposed to maintain flow of the existing watercourses. Requirements for these structures has been largely dictated by the flood/drainage model of the project catchment area. The modelling works carried out by WSP to date has been able to determine design flood levels, expected water flows as well as approximate sizing of the culverts. Details of the flood/drainage modelling including methodology and design assumptions are contained within the flood/drainage model report. Refer to the scheme structure location plan in Appendix A for further details.

#### **DESIGN CONSIDERATIONS**

The following assumptions/constraints, have been considered when assessing structural forms for the proposed culvert structures:

- Provision cost effective/simple solutions.
- Minimise land take to ensure this is as low as reasonably practical.



- Foundation requirements (ground bearing, piles etc.) shall be based on the ground profile at each discreet structure location.
- Sizing of the culverts to ensure ease with their associated future inspection and maintenance as well as future increase in capacity.
- Ensure disruption to local environment is as low as reasonably practical.
- Statutory services potentially impacting the works shall be protected or diverted accordingly.
- Gradient of the highway embankments are currently based on the provision of 1:3 slopes.
- A proprietary timber post and rail fence shall be provided on the headwall/wingwall at the culvert openings
- Sourcing materials from local sources to minimise transportation requirements.
- Ensure construction can be carried out in a safe and efficient manner. Consideration was given to utilising precast elements which could be delivered and installed quickly thereby reducing insitu works.
- Provision of aesthetic details such as cladding fascia (masonry, stonework etc.) to the culvert openings is still to be confirmed. There is scope to re-use stonework from the 2 existing culverts which are proposed to be removed. Liaison with Key stakeholders (NYCC Heritage team and AONB/Natural England) is currently under progression.
- An Ecology survey carried out by WSP on 22<sup>nd</sup>/23<sup>rd</sup> May 2019, confirmed mammal ledges and fish baffles will be required to be accommodated within structure no. 8, 9 & 10 only.
- Requirements for any additional hydraulic features (flow control mechanisms, scour protection, plunge pools etc.) shall be confirmed during the detail design.

#### STRUCTURE TECHNICAL APPROVALS

Current DMRB requirements for structures (BD 2/12) states any culvert with an internal diameter of less than 900mm does not constitute a 'structure'. This means that it would not be required to go through a structure technical approval process and would instead go through the relevant drainage TAA process.

Design of the proposed culverts identified in this memo will be subject to a structure technical approval process. All other proposed drainage pipes, channels etc. required as part of the scheme (<900mm dia.) will be subject to drainage design only.

#### STRUCTURAL FORM OPTIONS CONSIDERED

The following structural options for the proposed culverts have been considered:

- Option A Precast Concrete Box
- Option B Corrugated Steel Pipe
- Option C Insitu Concrete Portal
- Option D Precast Concrete Pipe

This memo provides a high-level overview of the above. A recommendation is also provided regarding the option considered most feasible at each of the 8 proposed structure locations. Refer to options sketches in Appendix B for further details.



## **OPTION A - PRECAST CONCRETE BOX**

Option A comprises a Precast Concrete Box solution and details of its advantages & disadvantages are tabulated below:

Table 2 – Option A: Precast Concrete Box

OPTION A	PRECAST CONCRETE BOX		
ADVANTAGES	Fabrication of box units in a controlled environment ensures a high-quality surface finish can be achieved. Units are cast in the factory under comprehensive quality control eliminating the drawbacks imposed by weather and site conditions.		
	Precast box units can be manufactured in a variety of bespoke internal profiles and sizes.		
	Precast box units are most cost effective compared to cast insitu concrete boxes which require temporary works and more labour which increases construction programme time.		
	<ul> <li>Speed/ease of installation – can be easily positioned in shallow or deep filled installations.</li> </ul>		
	Precast box units can be delivered to site and installed thereby reducing on site works.		
	Temporary diversion of watercourse is minimised due to rapid installation.		
	Concrete does not require additional treatments to prolong their life or improve performance. The surface will not rust and the smooth internal finish ensures optimum flow of water through the structure.		
	Minimum maintenance liability (compared to equivalent steel structure).		
	Loading can be applied onto the box units as soon as they are installed.		
DISADVANTAGES	Lifting of heavy box units into position may require use of large craneage which may not be practical on a constricted site.		
	Box unit sizes are limited as there is an upper limit to what can practically be fabricated in the factory and delivered to site.		
	<ul> <li>Transportation costs are increased if location of the fabrication factory is some distance from the construction site.</li> </ul>		



# **OPTION B - CORRUGATED STEEL PIPE**

Option B comprises a Corrugated Steel Pipe solution and details of its advantages & disadvantages are tabulated below:

Table 3 – Option B: Corrugated Steel Pipe

OPTION B	CORRUGATED STEEL PIPE		
ADVANTAGES	Amount of temporary works required compared to insitu concrete is significantly less and thereby expedites construction programme.		
	<ul> <li>Sections forming the pipe can be delivered to site as sheets and be installed on site by lifting into position and splicing.</li> </ul>		
	<ul> <li>Speed/ease of installation – can be easily positioned in shallow or deep filled installations.</li> </ul>		
	Temporary diversion of watercourse is minimised due to rapid installation.		
	Pipes can be manufactured in a variety of bespoke internal profiles and sizes.		
	Due to their lighter weight, transportation costs associated with delivering steel sheets forming the pipe are less compared to their similar concrete counterparts since they are much lighter.		
	Lifting of steel sheets into position to fabricate the pipe will require use of smaller craneage compared to lifting precast concrete units.		
	<ul> <li>Due to their flexibility, steel pipes can withstand ground settlements much more effectively than concrete sections which are prone to cracking.</li> </ul>		
DISADVANTAGES	Steel pipes require additional corrosion protective treatments to prolong their life otherwise they will deteriorate. This is an additional maintenance item to be addressed during its design life and hence an additional cost.		
	Loading onto the pipe cannot be applied until the structure is completely backfilled.		
	Temporary works is still required when fabricating pipe sections.		
	Waterproofing around pipe is still required.		
	Pipe joint connections susceptible to failure during its design life if not installed correctly.		
	Staged method of backfilling is required to ensure the pipe does not suffer premature warping.		



## **OPTION C - INSITU CONCRETE PORTAL**

Option C comprises an Insitu Concrete Portal solution and details of its advantages & disadvantages are tabulated below:

Table 4 – Option C: Insitu Concrete Portal

OPTION C	INSITU CONCRETE PORTAL
ADVANTAGES	Does not require large craneage for lifting compared to precast concrete box units.
	No limit to the size of the structure that can be achieved as the structure can be built in stages with construction joints.
	Transportation costs are simply limited to delivery of concrete to site.
	Structure can be cast in a variety of bespoke internal profiles and sizes.
	Concrete does not require additional treatments to prolong their life or improve performance. The surface will not rust and the smooth internal finish ensures optimum flow of water through the structure.
	Minimum maintenance liability (compared to equivalent steel structure).
DISADVANTAGES	Requires significant temporary works (formwork etc.) to cast concrete and thereby increases construction programme time compared to precast units.
	<ul> <li>Loading onto the structure cannot be applied until the concrete has achieved full strength.</li> </ul>
	High quality surface finish cannot be guaranteed on site and workmanship is variable.
	Curing of concrete dependent on site climate conditions.
	Due to its increased construction time, temporary diversion of the watercourse is also increased.



## **OPTION D - PRECAST CONCRETE PIPE**

Option D comprises a Precast Concrete Pipe solution and details of its advantages & disadvantages are tabulated below:

Table 5 – Option D: Precast Concrete Pipe

OPTION D	PRECAST CONCRETE PIPE
ADVANTAGES	Fabrication of pipe units in a controlled environment ensures a high-quality surface finish can be achieved. Units are cast in the factory under comprehensive quality control eliminating the drawbacks imposed by weather and site conditions.
	Precast pipe units can be manufactured in a variety of sizes.
	Precast pipe units are most cost effective compared to cast insitu concrete which require temporary works and more labour which increases construction programme time.
	Speed/ease of installation – can be easily positioned in shallow or deep filled installations.
	Temporary diversion of watercourse is minimised due to rapid installation.
	Concrete does not require additional treatments to prolong their life or improve performance. The surface will not rust and the smooth internal finish ensures optimum flow of water through the structure.
	Minimum maintenance liability (compared to equivalent steel structure).
	Loading can be applied onto the pipe units as soon as they are installed.
DISADVANTAGES	Lifting of heavy pipe units into position may require use of large craneage which may not be practical on a constricted site.
	Transportation costs are increased if location of the fabrication factory is some distance from the construction site.
	Pipe units will still require insitu concrete bedding foundations to be cast prior to their installation.
	Has a lower hydraulic capacity compared to its equivalent sized box shaped unit.



### **Geotechnical Information**

#### **EXISTING GROUND CONDITIONS**

A Geotechnical Design Report is not yet available for the project and will be prepared following completion of all design elements. The GDR will define suitable parameters for the design and acceptable solutions. Table 1 below provides a summary of ground conditions anticipated at the 8 new culvert locations. This is based on data acquired from the 2017, 2018 & 2019 ground investigations. There may be variations in the ground conditions, and a worse case ground model will be assumed. Refer to the scheme structure location plan in Appendix A for borehole locations.

Table 6 – Anticipated ground conditions at the proposed culvert locations

CULVERT	GROUND CONDITIONS		
STRUCTURE NO.1	Soft to stiff sandy slightly gravelly clay of highly weathered mudstone and sandstone between 1.05m and 3.0m thickness overlying 2.8m to 5.55m of extremely weak to weak laminated mudstone overlying 0.98m to 3.2m of very weak to medium strong sandstone. This in turn overlies another layer of extremely weak to very weak mudstone with a thickness of 0.43m to 2.15m which overlies medium strong sandstone varying from 1.6m to an unproven thickness. The 1.6m thick sandstone is underlain by unproven extremely weak to very weak mudstone.		
STRUCTURE NO.5	A thin layer of peat (0.4m to 0.5m thickness) overlying highly weathered bedrock reduced to a slightly sandy slightly gravelly clay and sand with a recorded thickness of 0.2m to 1.6m overlying 3.9m of extremely weak to strong coarse sandstone which in turn overlies a very weak thinly laminated silty mudstone of unproven depth.	BH 24/17 & BH 25/17	
STRUCTURE NO.7	Anticipated ground at this location is approximately 2.0m of soft slightly sandy clay (alluvium) overlying the highly weathered bedrock reduced to a slightly clayey very sandy gravel and a stiff sandy slightly gravelly clay to unproven depth. No ground investigation data is available at this location.		
STRUCTURE NO.8	Alluvium comprising soft slightly sandy slightly gravelly clay ranging in thickness between 4.45m to over 5.5m overlying weak to medium strong medium to coarse grained sandstone with a thickness of 2.2m which in turn overlies very weak to weak mudstone to unproven depth.		
STRUCTURE NO.9	Anticipated soft slightly clayey sand (alluvium) over highly weathered bedrock reduced to a firm to stiff slightly sandy slightly gravelly clay and sand. No ground investigation data is available at this location.		
STRUCTURE NO.10	Soft clay and soft sandy gravelly clay (alluvium) between 2.65m and 4.4m thick overlying 1.0m of weathered bedrock of gravelly clayey cobbles of sandstone and mudstone. This in turn overlies alternating layers of weak to strong, fine to coarse sandstone between 0.55m to 1.9m thick and extremely weak to weak mudstone between 0.6m and 1.5m thick. Unproven weak to strong sandstone was encountered at 4.05m BGL in BH56/17.		
STRUCTURE NO.11	Refer to ground conditions for structure no.1 as above.		
STRUCTURE NO.12	Soft clay and soft sandy gravelly silty clay (alluvium) between 0.4m and 6.0m thick overlying 0.3m of weak to medium strong fine-grained sandstone. This in turn overlies 0.86m of extremely weak to very weak mudstone which overlies 1.5m of medium strong sandstone overlying unproven very weak to medium strong mudstone and siltstone.	BH 55/17 & BH 57/17	



## RISKS ASSOCIATED WITH CULVERT WORKS

The geotechnical risks for the wider site are detailed below in Table 7. These risks have been reviewed and further assessed in the 'Live' Project Risk Registers.

Table 7 – Geotechnical risks of the proposed culverts

RISK CAUSE	RISK EVENT	PRIMARY RISK IMPACT	RISK RATING
ENGINEERING PROPERTIES OF THE GROUND	Risk that the ground model and associated engineering properties are worse than anticipated.	1	Low - medium
Instability of Existing EARTHWORKS	Failure of earthworks may impact or undermine the proposed culvert structures. Failure of culverts may impact existing or proposed earthworks.		Low - medium
GROUNDWATER	Risk that the ground water profile is worse than that identified on site.	TBC	Low - medium
CONTAMINATED SOILS	Risk of unknown / unidentified contaminated soils.	TBC	Low
INSTABILITY CAUSED BY SHALLOW MINE WORKINGS	Risk that the culvert would be impacted by unknown mine workings which may require grouting during construction phase.	TBC	Low
CONSTRUCTABILITY OF CHOSEN CULVERT SOLUTION	Risk that the proposed culvert structures are no longer suitable due to the uncertainty of the ground model such as the rockhead being at a higher elevation, deeper alluvium, boulders and other obstructions being present.	TBC	Medium
UNEXPLODED ORDNANCE (UXO)	The site is located within an area of low risk.	ТВС	Very low
BURIED SERVICES	Encountering buried services during excavation.	TBC	Low



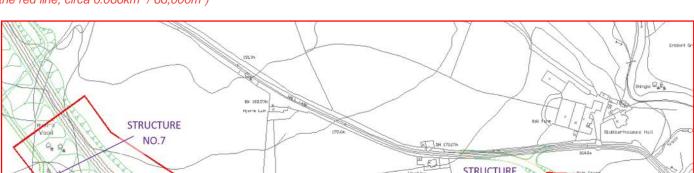
# **High Level Option Appraisal**

As all the culvert structures are buried with limited access, any extensive maintenance works required to be carried out during their design life will be challenging. On this basis, concrete solutions are generally preferred over their steel counterparts due to their lower overall maintenance liabilities.

The smaller internal dimensions of structure no. 1 and 5 lend themselves to selection of a prefabricated solution. An insitu concrete option would require temporary formwork and a corrugated steel pipe option would require segments to be spliced together. Both these options would involve significant confined space working which would expose the labour force to additional health and safety risks during their construction. A precast concrete box (option A) would be the most appropriate solution for structure no. 1 and 5 as it would remove the risk of confined space working as well as simultaneously expediting their construction.

Structure no. 11 serves flows coming in from 2 open channel drainage ditches and outfalls into structure no.1 which in turn carries the water beneath the proposed A59. It shares a physical connection with structure no.1. Due to its relatively short 15m length and internal size, a precast concrete pipe (option D) would be the most suitable solution. The concrete pipe (structure no.11) would terminate into a bespoke insitu concrete segment (structure no.1) constituting a box with a circular cut-out to the wall to enable the pipe to be received.

At the eastern end of the project catchment up to existing Hall Lane junction, borehole data identified a large area of alluvium present up to 6m below existing ground level. The proposed A59 highway alignment runs through this area with structures no. 7, 8, 9, 10 & 12 due to be located in this section (refer to figure 3).



STRUCTURE

NO.8

Figure 3 – Plan showing proposed A59, proposed structures and approximate area of existing alluvium (identified as the zone within the red line; circa 0.066km² / 66,000m²)

NO.12

STRUCTURE

NO.10

STRUCTURE



As alluvium is considered to be soft material, the risk of ground settlement is likely to be high unless some form of ground improvement is carried out. To put this into context, expected settlements under the max 8.5m high highway embankment are going to be in the order of 550mm if no piling or ground improvement is carried out. Settlements under the culvert structures will be less but conservative estimates are in the region of around 380mm based on 2.5m clear internal height of the culvert. Therefore, the culvert structures will not work without pile foundations or some other alternative form of ground improvement.

A number of ground improvement options were considered which are summarised below:

#### 1. Piled embankment with a load transfer platform

This method would involve insertion of numerous driven pre-cast concrete piles into the existing ground with pilecaps and geogrid membrane tied together creating a load transfer platform. The highway embankment can then be built on top of the platform. Residual settlements would likely be within manageable limits without negatively impacting construction programme. This option is a well-established approach covered by standards (BS 8006-1) and offers the high degree of confidence in buildability, programme, and performance of the finished works. To maintain compatibility with the piled embankment, all culvert structures would also need to be constructed on piled foundations.

#### 2. Partial dig out and replacement of Alluvium say to 2m below ground level

This would still leave a residual settlement of approximately 370mm below the embankment or 250mm below the culvert. In the absence of verification through detailed analysis, long term stability of the culvert structures are likely to be questionable. Costs of disposal of excavated material and import of granular fill are likely to exceed the costs of the piled option.

#### 3. Full depth dig out and replacement of Alluvium with Structural Fill

This will require excavation to around 6m depth mostly below ground water level. This is doable but costly and will create a huge fill surplus plus requirement for import of granular material. Costs of disposal of excavated material and import of granular fill are likely to substantially greater than the costs of the piled option. It is likely to have substantial environmental impacts such as loss of woodland etc. It should however eliminate most of the settlement and overall ground stability should be good.

#### 4. Deep Soil Mixing

Stabilisation of the soft ground by mixing with cement/lime. This option is costly but will deal with the settlement and stability issues. The earthworks balance would remain largely as existing however there would be environmental impacts associated with the use of cement. This is a proprietary process with a limited number of suppliers. It is possible that this option may be offered by tenderers as a value engineering option and may be considered if costs are favourable and performance similar to piled foundations can be demonstrated.

#### 5. Vibro Stone Columns

This option is considered more cost effective than deep soil mixing but ruled out on the basis of the low strength of Alluvium may prevent satisfactory installation of the stone columns. Also, will only reduce



settlements by around 50% and there is much less certainty regarding performance compared with a piled solution.

#### 6. Staged construction with preloading

For this option the construction sequence likely to be as follows:

- Install vertical band drains over embankment footprint
- Construct embankment to say 3m.
- Wait 3 months
- Construct embankment to say 6m
- Wait 3-6 months
- Excavate embankment within culvert footprint
- Build culvert structures
- Complete embankment to finished road level
- Wait 3-6 months
- Complete road pavement and drainage

This is likely a lot cheaper than options 2 to 4 and maintains the current earthworks balance. Drain spacings and sequence can be optimised to reduce programme time but overall it will take a lot longer to construct. There may also be some significant residual settlements of the culvert structures in the unload/reload periods.

#### 7. Part Lightweight Fill embankment

Potential sequence as follows:

- Install vertical band drains over embankment footprint
- Construct embankment to say 3m (or 1m above flood level).
- Wait 6 months
- Reduce embankment height by 1m generally and to founding level within culvert footprint
- Build culvert structures
- Complete embankment to 1m below FRL using expanded polystyrene
- Complete road pavement and drainage

This is a bit better than option 6 in terms of programme but still slow. Material costs are high for expanded polystyrene fill and it will create a big surplus of fill material.

#### 8. Viaduct Structure (constructed on piled foundations)

This option is included for completeness, but considering the cost and time penalties with other options, it is likely to be unfeasible. This option leaves a fill surplus but may help reduce impact on woodland. The viaduct structure however, will introduce a considerable maintenance liability for the asset manager.



Option 1 was selected as the preferred ground improvement solution and the current proposal includes piling the embankment directly affected by the proposed A59 alignment. It should be noted that the current embankment area identified for piling is a conservative estimate subject to being refined as the detail design progresses.

Following on from this, any solution choice for structures no.7 - 10 would require robust foundations mitigating against the likely effects of ground settlement i.e. piles. Due to their large size, a piped solution is considered unfeasible. A piled box or portal solution is viable with the latter preferred as this would provide a structurally efficient solution.

A precast concrete portal is not preferred as this would require a longitudinal joint along the top of the pilecap that would be difficult to access, inspect and maintain. In addition, insitu construction would allow for a corbel to be incorporated as part of the design to readily facilitate mammal access requirements. For this reason, an insitu concrete portal (option C) will piled foundations is the preferred solution for structure no. 7 - 10.

Structure no.12 is associated with low flows and is also located within the proposed piled embankment zone. Due to its small internal diameter, a precast concrete pipe (option D) appears to be the most practical solution. A type Z pipe bedding (concrete surround) in accordance with the DMRB Highway Construction Details is considered suitable for this location.

Refer to proposed structure general arrangement in Appendix C for further details.



#### **Conclusion & Recommendation**

Based on a high-level assessment and geotechnical information to date, it is recommended that consideration be given to the development of the following:

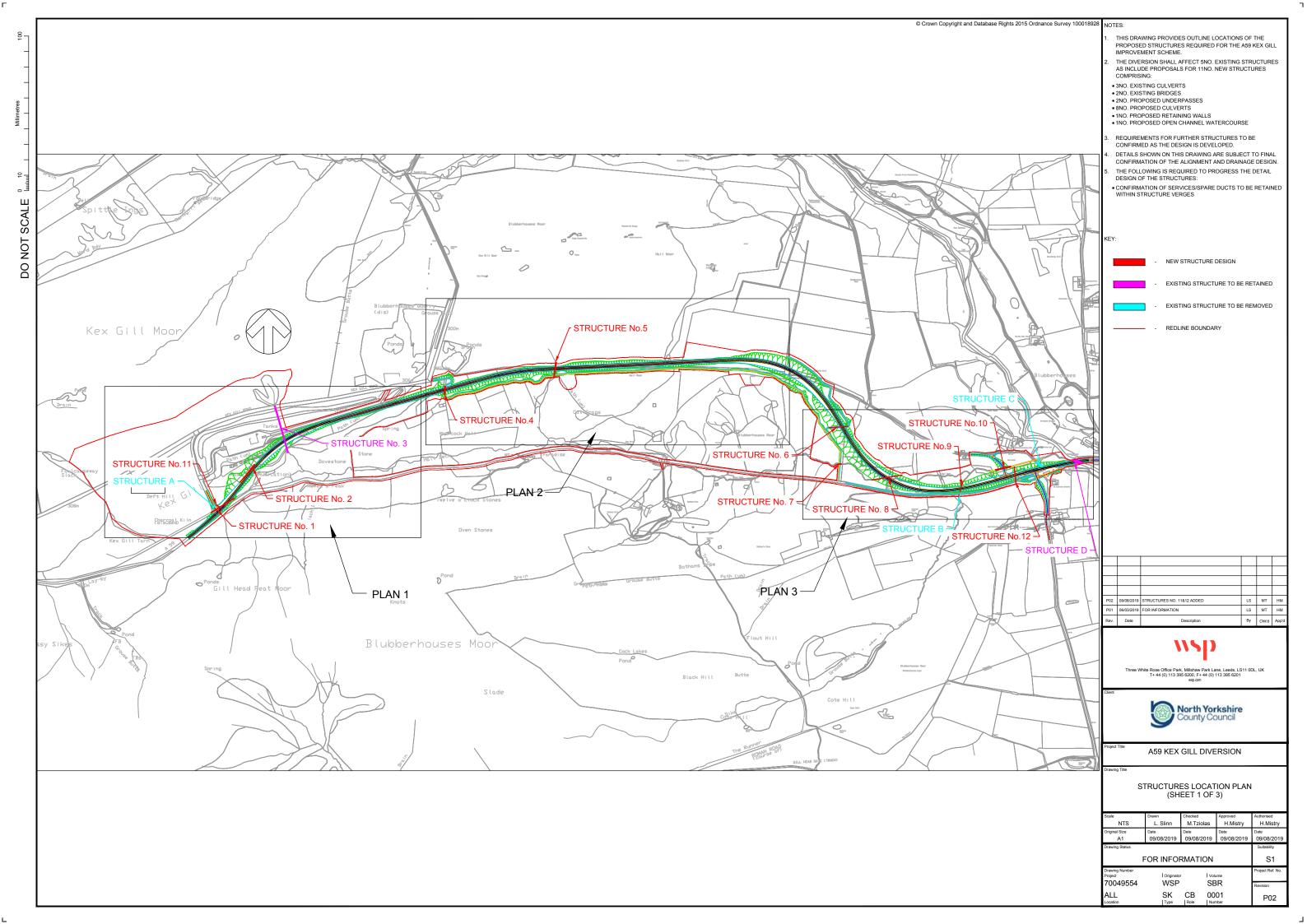
- Option A (Precast Concrete Box) for Structure no.1 & 5
- Option C (Insitu Concrete Portal) with piled foundations for Structure no. 7, 8, 9 & 10
- Option D (Precast Concrete Pipe) for Structure no. 11 & 12

Following initial discussions with NYCC, all 8no. culvert structures are to be classified as Category 1 in accordance with BD2/12 with requirement for Approval In Principles (AIP) and TAA approval. The following will also be required in order to progress to the detailed design stage:

- Confirmation of new culvert structure locations.
- Confirmation of existing statutory undertaker's services at culvert locations.
- Structural finish/fascia/cladding requirements to the headwall/wingwalls.
- Provision of any specific environmental features.
- Requirement for any additional hydraulic features (flow control mechanisms, scour protection, plunge pools etc.) to be installed to any of the structures.
- Any other additional site investigation information.
- Geotechnical design report (GDR).



# **APPENDIX A – STRUCTURE LOCATION PLAN**





# **APPENDIX B - STRUCTURE OPTION SKETCHES**

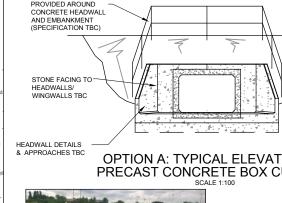
PRECAST CONCRETE BOX CULVERT

WALL THICKNESS TBC-

OPTION C: TYPICAL CROSS SECTION THROUGH INSITU CONCRETE PORTAL CULVERT

SCALE 1:20

WALL THICKNESS TBC -

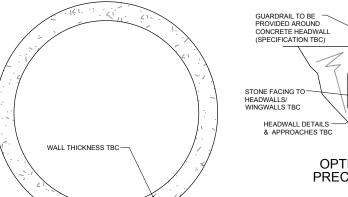


GUARDRAIL TO BE

OPTION A: TYPICAL ELEVATION OF PRECAST CONCRETE BOX CULVERT



OPTION D: TYPICAL CROSS SECTION THROUGH PRECAST CONCRETE PIPE CULVERT

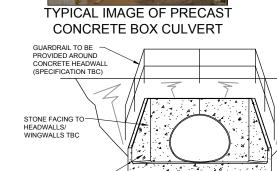


OPTION D: TYPICAL ELEVATION OF PRECAST CONCRETE PIPE CULVERT

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TYPICAL IMAGE OF PRECAST CONCRETE PIPE CULVERT



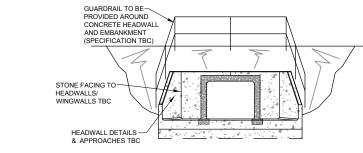
HEADWALL DETAILS -OPTION B: TYPICAL ELEVATION OF CORRUGATED STEEL PIPE CULVERT



OPTION B: TYPICAL CROSS SECTION THROUGH CORRUGATED STEEL PIPE CULVERT

FOUNDATION / DETAILS TBC

TYPICAL IMAGE OF CORRUGATED STEEL PIPE CULVERT



OPTION C: TYPICAL ELEVATION OF INSITU CONCRETE PORTAL CULVERT



TYPICAL IMAGE OF INSITU CONCRETE PORTAL CULVERT

	CULVERT INFORMATION TABLE					
REFERENCE	NEW / EXISTING	MAINLINE CHAINAGE	LOCATION	APPROX. LENGTH (m)	APPROX. WIDTH (m)	APPROX. HEIGHT (m)
STRUCTURE A	EXISTING TO BE REMOVED	2+596 TO 2+620	NORTH MOOR ROAD	32		CIRCULAR CONCRETE PES
STRUCTURE NO. 1	NEW	2+582 TO 2+686	A59 MAINLINE	104	2100	1700
STRUCTURE NO. 3	EXISTING TO BE RETAINED	2+985	A59 MAINLINE	189	700 DIAMETER CIRCL	ILAR CONCRETE PIPE
STRUCTURE NO. 5	NEW	4+085	A59 MAINLINE	60	1000	1400
STRUCTURE NO. 7	NEW	5+440	PROPOSED HALL BECKBRIDLEWAY	9.5	3300	1950
STRUCTURE NO. 8	NEW	5+525 TO 5+645	A59 MAINLINE	121	3900	2125
STRUCTURE B	EXISTING TO BE REMOVED	5+880	A59 MAINLINE	9	900 x 900 S	TONE ARCH
STRUCTURE NO. 9	NEW	5+880	A59 MAINLINE	60	2100	2250
STRUCTURE NO. 10	NEW	6+028 TO 6+089	HALL LANE	61	4200	2550
STRUCTURE NO. 11	NEW	2+615	NORTH MOOR ROAD	15	1050 DIAMETER CIRCI	JLAR CONCRETE PIPE
STRUCTURE NO. 12	NEW	6+095	A59 MAINLINE	60	900 DIAMETER CIRCU	ILAR CONCRETE PIPE

(REFER TO STRUCTURE LOCATION PLAN FOR FURHTER DETAILS)

- THIS DRAWING IS TO BE READ IN CONJUNCTION WITH ALL RELEVANT STRUCTURES, EARTHWORKS AND ROADWORKS DRAWINGS.
  ALL DIMENSIONS ARE IN MILLIMETRES, UNLESS NOTED OTHERWISE.
  ALL LEVELS, CHAINAGES AND SETTING OUT POINTS ARE IN

- ALL LEVELS. AND SET TIME OUT POINTS ARE IN METERS UNLESS NOTED OTHERWISE.
  ALL FORMATION LEVELS TO BE CONFIRMED ON SITE. THE FORMATION SHALL BE CHECKED FOR THE PRESENCE OF SOFT OR LOOSE SPOTS AND REPLACED WITH ACCEPTABLE COMPACTED GRANULAR MATERIAL.
  CONSTRUCTION SEQUENCE TO BE DETERMINED AT DETAILED DESIGN STAGE.

By Chk'd App Rev. Date North Yorkshire County Council

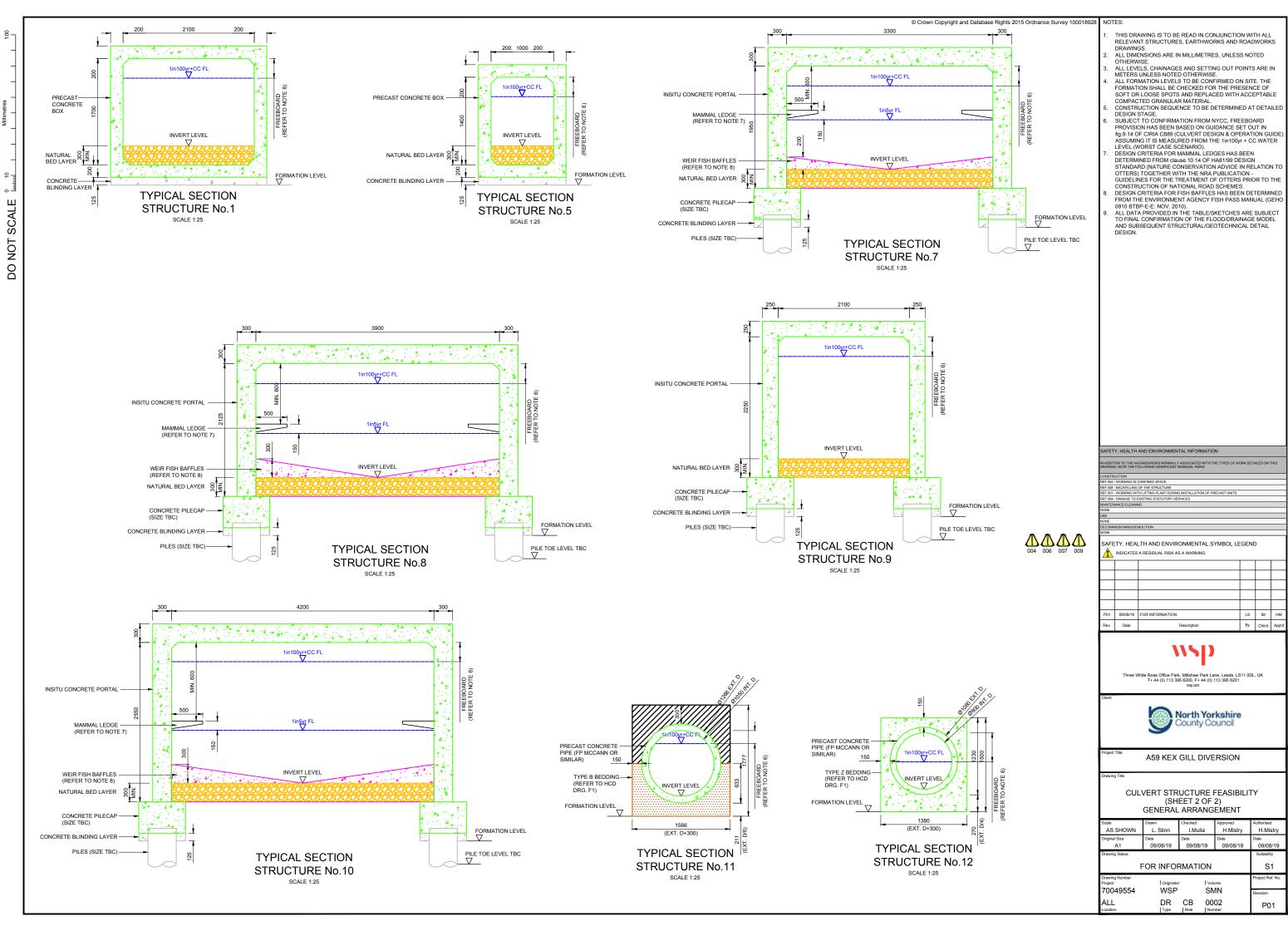
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A59 KEX GILL DIVERSION

CULVERT STRUCTURE FEASIBILITY OPTION SKETCHES (SHEET 1 OF 2)



# **APPENDIX C – PROPOSED GENERAL ARRANGEMENT**



# Appendix G

TAA CORRESPONDENCE



APPROVAL IN PRINCIPLE	Name of Project:	A59 Kex Gill Diversion
(Bridge and other Highway Structures)	Name of Bridge/Structure: Structure Ref. No.:	A59 Kex Gill Culvert (Structure no.12) STR012

#### **AIP Comments Record Sheet**

Scheme Name: A59 Kex Gill Diversion <u>Comment Sheet Document Control</u>

Document Ref: NYKGDD-WSP-SMN-STR012-RE-CB-0001 Comment Sheet Version Date NYCC Comment Sent Date Designer's Reply Sent Notes

A 25.10.2019 25.10.2019

AIP Version: P01

AIP Submission Date: 18 October 2019

No.	AIP Section	Initial Comment (NYCC Response), and further comments on Designer's reply	Designer's Reply	Accepted by NYCC
1	3.1 and Drawing	Upstream wall to be laid on mortar with recessed joints to give the appearance of a dry stone wall.	Noted. Both document and drawings shall be updated accordingly.	
2		Who will own the section under the bridleway?	The section of the bridleway under the culvert structure shall be owned by NYCC.	

APPROVAL IN PRINCIPLE	Name of Project:	A59 Kex Gill Diversion
(Bridge and other Highway Structures)	Name of Bridge/Structure: Structure Ref. No.:	A59 Kex Gill Culvert (Structure no.12) STR012

#### **AIP Comments Record Sheet**

Scheme Name: A59 Kex Gill Diversion <u>Comment Sheet Document Control</u>

Document Ref: NYKGDD-WSP-SMN-STR012-RE-CB-0001 Comment Sheet Version Date NYCC Comment Sent Date Designer's Reply Sent Notes

A 25.10.2019 25.10.2019

AIP Version: P01

AIP Submission Date: 18 October 2019

No.	AIP Section	Initial Comment (NYCC Response), and further comments on Designer's reply	Designer's Reply	Accepted by NYCC
1	3.1 and Drawing	Upstream wall to be laid on mortar with recessed joints to give the appearance of a dry stone wall.	Noted. Both document and drawings shall be updated accordingly.	
2		Who will own the section under the bridleway?	The section of the bridleway under the culvert structure shall be owned by NYCC.	

APPROVAL IN PRINCIPLE	Name of Project:	A59 Kex Gill Diversion
(Bridge and other Highway	Name of Bridge/Structure:	A59 Kex Gill Culvert (Structure no.12)
Structures)	Structure Ref. No.:	STR012

#### **AIP Comments Record Sheet**

Scheme Name: A59 Kex Gill Diversion <u>Comment Sheet Document Control</u>

Document Ref: NYKGDD-WSP-SMN-STR012-RE-CB-0001 Comment Sheet Version Date NYCC Comment Sent Date Designer's Reply Sent Notes

A - 05/05/2023 Updates for value engineering

AIP Version: P03

AIP Submission Date: 05/05/2023

No.	AIP Section	Initial Comment (NYCC Response), and further comments on Designer's reply	Designer's Reply	Accepted by NYCC
1	3.3		Deleted first sentence:	
			"The precast concrete pipe shall be founded on type S bedding (360° granular material surround) in accordance with HCD drawing F1."	
			Replaced with: -	
			"Pipe bedding, backing and surround to be selected in accordance with Advice Note HA40 (Determination of pipe and bedding combinations for drainage works)."	
2	3.10.1		Table 1 – structural concrete.	
			Added "Minimum strength" as most precast suppliers typically use higher classes than C40/50.	

APPROVAL IN PRINCIPLE Na	ame of Project:	A59 Kex Gill Diversion
Ctm. ct. mac)	ame of Bridge/Structure:	A59 Kex Gill Culvert (Structure no.12) STR012

3	3.10.1	Table 1 – blinding concrete.  Corrected type of concrete to "designated concrete in accordance with BS 8500-1:2015+A2:2019" rather than "prescribed standard concrete".
4	3.10.1	Table 1 – structural backfill $ \mbox{Added parameters that are in specification.} $ "Minimum effective angle of friction $\phi'$ = 35°, and effective cohesion c' = 0."
5	3.10.1	Table 1 – Bedding, backfill and surround material to the pipe  Added "appropriate" to first paragraph before 'pipe'  2nd paragraph deleted -  "Class S Bedding (360° granular material surround) in accordance with HCD Drawing F1 shall be installed."
6	3.10.4	References to back of wall drainage to culvert units has been removed, paragraph now reads: -  "Weepholes are to be provided to the wingwalls, with a filter medium placed directly behind them to prevent backfill material loss. This shall assist in relieving the build-up of pore water pressures."

APPROVAL IN PRINCIPLE Na	ame of Project:	A59 Kex Gill Diversion
Ctm. ct. mac)	ame of Bridge/Structure:	A59 Kex Gill Culvert (Structure no.12) STR012

7	5.1	Deleted: -	
		"Based on the above, it is anticipated the pipe shall be founded on type S bedding (360° granular material surround) with a bedding factor of 2.2 (Table 4.1 of BD 82/00 & HCD drawing no. F1)."	
8	Section 6	Updated to reflect current GI info.	
9	9	Updated WSP signature panel.	
10	10	Added additional signature box for NYCC as requested.	
11	App C – GA DWGS	Updated	
12	3.3 & 5.1	Min cover changed to 0.6m from 1.2m	



Three White Rose Office Park Millshaw Park Lane Leeds LS11 0DL